

MULTI-RESOLUTION
GUIDE OF ARCH.

This guide explains the design and fabrication of the architectural case study.

- [0] Architecture commission
- [1] Budget
- [2] Global Shape
- [3] Nomenclature
- [4] Global Info
- [5] Arxels



Authors:

//////////////// // / MULTI-RESOLUTION

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Client:

dFAB - Carnegie Mellon University

Date:

05/01/2018

[0] Architecture commision

dFAB Carnegie Mellon wants to design and fabricate two wall dividers for their robot room.

They have different budgets for each. They want a mono material piece and another multi material one. They want to participate in the design.

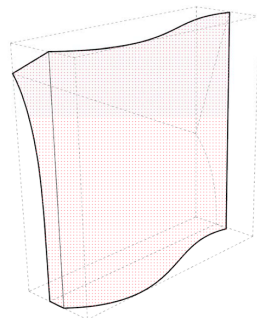
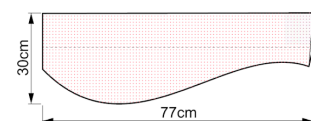
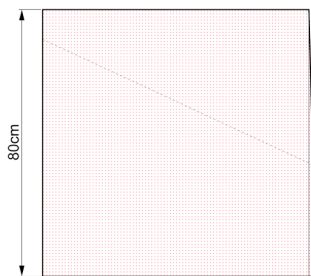
[1] Budget

4x PLA 2.85mm 2.2lbs Spool

2x ABS 2.85mm 2.2lbs Spool

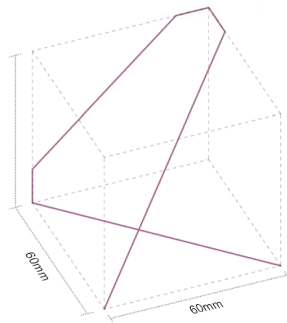
1kg Concrete

[2] Global Shape

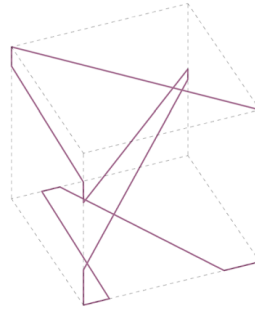


The intention of tweaking the corners of the shape respond to the adjustment of the budget. Economizing the meso scale is a prepass before the algorithm takes its form.

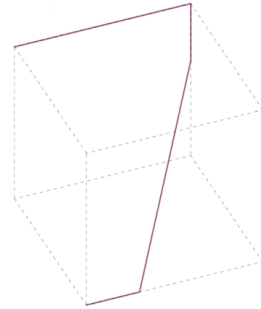
[3] Nomenclature



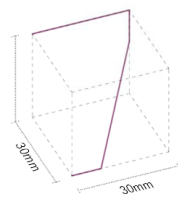
type_F



type_F



type_F



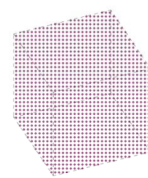
type_A



type_B



type_C



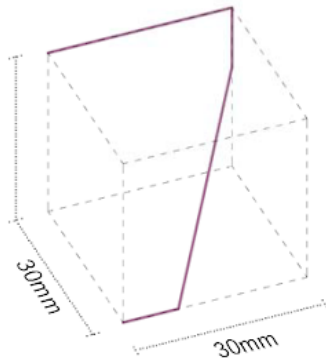
type_D



type_E

It refers to the geometry and material of the set of axes. Altogether form a nomenclature of the piece. They are designed as a result of the demands of the user or client. Because of their digital nature, their shape is the product of the intersection between new design sensibilities and direct demands of the user.

As a response to the budget, the nomenclature of this piece consists in 3 types.



type_A

Arxel type A:

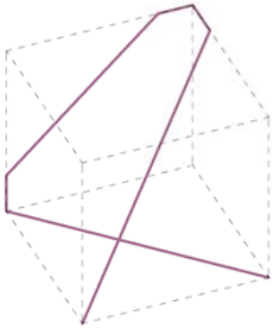
It is the most simple arxel of the piece. It is used to maximize cost efficiency. Their primary role is to create opacity gradients in desired areas.



type_B

Arxel type B:

It is the least used arxel. It provides with more filling and structure in slim areas. It is expensive and time consuming to fabricate.



type_C

Arxel type C:

It is used to give rigidity to the piece. Its geometry offers stiffness to the 3 of the 4 corners of the voxel



type_D

Arxel type D:

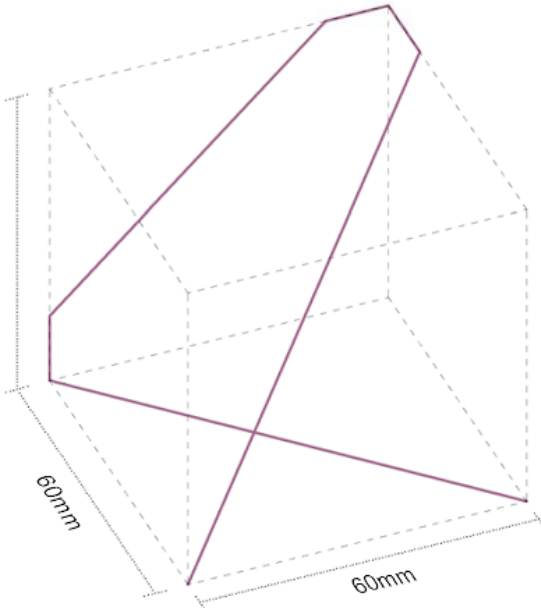
Concrete arxels. They are the less computational expensive as they don't have any information. They are non-digital pieces that fill the gaps left where the computational search for the optimum piece is exhausted and returns no geometry.



type_E

Arxel type E:

Empty arxel. An optimization process determines that the arxels at certain locations can be deleted causing minimum to none consequences to the general piece.



type_F

Arxel type F:

It can house any of the former types. It squares the size of the resolution base. They are mainly used to economize the cost in secondary areas that are not as important as primary ones.

[4] Global information

Element: CurvedWall

iD: #0001

////////

fabrication Date: 04/29/2018

fabrication time: 64.0 h

filament type: PLA 2.85mm

materials quantity: 4

number of used patterns: 3

number of sizes: 2, 30mm and 60mm arxel size

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total Volume: 12.69.m3

total Area: 14.91m2

total Length: 1907.55m

total Weight: 15.09kg

number of voxels in grid: 5200

number of scaledUp size: 45

number of nonValid: 87

number of arxels: 2130

number of material A: 1536

number of material B: 594

number of external pieces: 38

number of voids: 49

number of boundary Arxels: 414

number of interior Arxels: 1768

number of out boundary Arxels: 3018

[5] List of arxels

INDEX: floor:0,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:0,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:0,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:0,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:0,row:1,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:0,row:1,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:0,row:1,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:2,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:2,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:2,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:0,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:0,row:2,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:0,row:2,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:0,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:0,row:3,col:3
CONDITION: FULL

MATERIAL: PLA A	CONDITION: BOUNDARY
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA B
PATTERN: Type 3	MATERIAL LENGTH: 90.99mm
INDEX: floor:0,row:3,col:4	PATTERN: Type 1
CONDITION: FULL	INDEX: floor:0,row:5,col:1
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: 163.89mm	MATERIAL: PLA A
PATTERN: Type 3	MATERIAL LENGTH: 90.99mm
INDEX: floor:0,row:3,col:5	PATTERN: Type 3
CONDITION: OUT	INDEX: floor:0,row:5,col:2
EMPTY ARXEL	CONDITION: FULL
INDEX: floor:0,row:3,col:6	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:0,row:3,col:7	INDEX: floor:0,row:5,col:3
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:0,row:4,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:0,row:5,col:4
INDEX: floor:0,row:4,col:1	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3
PATTERN: Type 3	INDEX: floor:0,row:5,col:5
INDEX: floor:0,row:4,col:2	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL
MATERIAL: PLA A	INDEX: floor:0,row:5,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:0,row:4,col:3	INDEX: floor:0,row:5,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:0,row:6,col:0
PATTERN: Type 3	CONDITION: FULL
INDEX: floor:0,row:4,col:4	MATERIAL: PLA A
CONDITION: FULL	MATERIAL LENGTH: 90.99mm
MATERIAL: PLA A	PATTERN: Type 3
MATERIAL LENGTH: 90.99mm	INDEX: floor:0,row:6,col:1
PATTERN: Type 3	CONDITION: FULL
INDEX: floor:0,row:4,col:5	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:0,row:4,col:6	INDEX: floor:0,row:6,col:2
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:0,row:4,col:7	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:0,row:6,col:3
INDEX: floor:0,row:5,col:0	CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 163.8gmm
PATTERN: Type 3
INDEX: floor:0,row:6,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.9gmm
PATTERN: Type 3
INDEX: floor:0,row:6,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:6,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:6,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:7,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.9gmm
PATTERN: Type 3
INDEX: floor:0,row:7,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.9gmm
PATTERN: Type 3
INDEX: floor:0,row:7,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.9gmm
PATTERN: Type 3
INDEX: floor:0,row:7,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.9gmm
PATTERN: Type 3
INDEX: floor:0,row:7,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.9gmm
PATTERN: Type 3
INDEX: floor:0,row:7,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:7,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:7,col:7
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:8,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.8gmm
PATTERN: Type 3
INDEX: floor:0,row:8,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.9gmm
PATTERN: Type 3
INDEX: floor:0,row:8,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.8gmm
PATTERN: Type 3
INDEX: floor:0,row:8,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.9gmm
PATTERN: Type 3
INDEX: floor:0,row:8,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.8gmm
PATTERN: Type 3
INDEX: floor:0,row:8,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:8,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:8,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:9,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.9gmm
PATTERN: Type 3
INDEX: floor:0,row:9,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.8gmm
PATTERN: Type 3
INDEX: floor:0,row:9,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.9gmm

PATTERN: Type 3
INDEX: floor:0,row:9,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:0,row:9,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:0,row:9,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:9,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:9,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:10,col:0

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:0,row:10,col:1

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:0,row:10,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:0,row:10,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:0,row:10,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:0,row:10,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:10,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:10,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:11,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:11,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:0,row:11,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:0,row:11,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:0,row:11,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:0,row:11,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:11,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:11,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:12,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:12,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:0,row:12,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:0,row:12,col:3

CONDITION: FULL

MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL
INDEX: floor:0,row:12,col:4	INDEX: floor:0,row:14,col:1
PATTERN: Type 3	CONDITION: OUT
INDEX: floor:0,row:12,col:4	EMPTY ARXEL
CONDITION: FULL	INDEX: floor:0,row:14,col:2
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
PATTERN: Type 3	MATERIAL LENGTH: 163.89mm
INDEX: floor:0,row:12,col:5	INDEX: floor:0,row:14,col:3
CONDITION: OUT	PATTERN: Type 3
INDEX: floor:0,row:12,col:6	INDEX: floor:0,row:14,col:3
EMPTY ARXEL	CONDITION: FULL
INDEX: floor:0,row:12,col:6	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:0,row:12,col:7	INDEX: floor:0,row:14,col:4
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:0,row:13,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:0,row:14,col:5
INDEX: floor:0,row:13,col:0	CONDITION: OUT
CONDITION: BOUNDARY	EMPTY ARXEL
MATERIAL: PLA B	INDEX: floor:0,row:14,col:6
MATERIAL LENGTH: 163.89mm	CONDITION: OUT
PATTERN: Type 1	EMPTY ARXEL
INDEX: floor:0,row:13,col:2	INDEX: floor:0,row:14,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:0,row:15,col:0
PATTERN: Type 3	CONDITION: OUT
INDEX: floor:0,row:13,col:3	EMPTY ARXEL
CONDITION: FULL	INDEX: floor:0,row:15,col:1
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL
PATTERN: Type 3	INDEX: floor:0,row:15,col:2
INDEX: floor:0,row:13,col:4	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 163.89mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3
PATTERN: Type 3	INDEX: floor:0,row:15,col:3
INDEX: floor:0,row:13,col:5	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL	MATERIAL LENGTH: 163.89mm
INDEX: floor:0,row:13,col:6	PATTERN: Type 3
CONDITION: OUT	INDEX: floor:0,row:15,col:4
EMPTY ARXEL	CONDITION: FULL
INDEX: floor:0,row:13,col:7	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:0,row:14,col:0	INDEX: floor:0,row:15,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:15,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:15,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:0,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:0,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:0,row:16,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:0,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:0,row:17,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:17,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:0,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:0,row:18,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:19,col:2
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:19,col:3

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:0,row:19,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:0,row:19,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:19,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:19,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:20,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:20,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:20,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:20,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:20,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:0,row:20,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:20,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:20,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:21,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:21,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:0,row:21,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:21,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:21,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:0,row:21,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:21,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:21,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:22,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:22,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:22,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:22,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:22,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:0,row:22,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:22,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:22,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:23,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:0,row:23,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:0,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:23,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:23,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:0,row:23,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:23,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 256.39mm
PATTERN: Type 3
INDEX: floor:0,row:24,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:0,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:0,col:1
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:1,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:0,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:0,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:1,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:1,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:1,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:1,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:2,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:2,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:2,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:2,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:2,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:1,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:3,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:3,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:3,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:3,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:3,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:4,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:4,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:4,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:1,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3

INDEX: floor:1,row:5,col:2	CONDITION: FULL	CONDITION: OUT
	MATERIAL: PLA A	EMPTY ARXEL
	MATERIAL LENGTH: 90.99mm	INDEX: floor:1,row:6,col:6
	PATTERN: Type 3	CONDITION: OUT
INDEX: floor:1,row:5,col:3	CONDITION: FULL	EMPTY ARXEL
	MATERIAL: PLA A	INDEX: floor:1,row:6,col:7
	MATERIAL LENGTH: 90.99mm	CONDITION: OUT
	PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:1,row:5,col:4	CONDITION: FULL	INDEX: floor:1,row:7,col:0
	MATERIAL: PLA A	CONDITION: FULL
	MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
	PATTERN: Type 3	MATERIAL LENGTH: 90.99mm
INDEX: floor:1,row:5,col:5	CONDITION: OUT	INDEX: floor:1,row:7,col:1
	EMPTY ARXEL	CONDITION: FULL
INDEX: floor:1,row:5,col:6	CONDITION: OUT	MATERIAL: PLA A
	EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:1,row:5,col:7	CONDITION: OUT	PATTERN: Type 3
	EMPTY ARXEL	INDEX: floor:1,row:7,col:2
INDEX: floor:1,row:6,col:0	CONDITION: FULL	CONDITION: FULL
	MATERIAL: PLA A	MATERIAL: PLA A
	MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
	PATTERN: Type 3	PATTERN: Type 3
INDEX: floor:1,row:6,col:1	CONDITION: FULL	INDEX: floor:1,row:7,col:3
	MATERIAL: PLA A	CONDITION: FULL
	MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
	PATTERN: Type 3	MATERIAL LENGTH: 90.99mm
INDEX: floor:1,row:6,col:2	CONDITION: FULL	PATTERN: Type 3
	MATERIAL: PLA A	INDEX: floor:1,row:7,col:4
	MATERIAL LENGTH: 90.99mm	CONDITION: FULL
	PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:1,row:6,col:3	CONDITION: FULL	MATERIAL LENGTH: 90.99mm
	MATERIAL: PLA A	PATTERN: Type 3
	MATERIAL LENGTH: 90.99mm	INDEX: floor:1,row:7,col:5
	PATTERN: Type 3	CONDITION: OUT
INDEX: floor:1,row:6,col:4	CONDITION: FULL	EMPTY ARXEL
	MATERIAL: PLA A	INDEX: floor:1,row:7,col:6
	MATERIAL LENGTH: 90.99mm	CONDITION: OUT
	PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:1,row:6,col:5	CONDITION: FULL	INDEX: floor:1,row:7,col:7
	MATERIAL: PLA A	CONDITION: OUT
	MATERIAL LENGTH: 90.99mm	EMPTY ARXEL
	PATTERN: Type 3	INDEX: floor:1,row:8,col:0
INDEX: floor:1,row:6,col:5	CONDITION: FULL	CONDITION: FULL
	MATERIAL: PLA A	MATERIAL: PLA A
	MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
	PATTERN: Type 3	PATTERN: Type 3
INDEX: floor:1,row:6,col:5	CONDITION: FULL	INDEX: floor:1,row:8,col:1
	MATERIAL: PLA A	CONDITION: FULL
	MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
	PATTERN: Type 3	MATERIAL LENGTH: 90.99mm
	PATTERN: Type 3	PATTERN: Type 3
	INDEX: floor:1,row:6,col:5	INDEX: floor:1,row:8,col:1
	MATERIAL: PLA A	CONDITION: FULL
	MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:8,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:1,row:8,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:1,row:8,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:1,row:8,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:8,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:8,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:9,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:1,row:9,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:1,row:9,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:1,row:9,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:1,row:9,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:1,row:9,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:9,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:9,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:10,col:0

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:1,row:10,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:1,row:10,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:1,row:10,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:1,row:10,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:1,row:10,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:10,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:10,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:11,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:11,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:1,row:11,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:1,row:11,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:1,row:11,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:1,row:11,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:11,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:11,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:12,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:12,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:1,row:12,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:1,row:12,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:1,row:12,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 256.39mm

PATTERN: Type 3
INDEX: floor:1,row:12,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:12,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:12,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:13,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:13,col:1

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:1,row:13,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:1,row:13,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:1,row:13,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:1,row:13,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:13,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:13,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:14,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:14,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:1,row:14,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:1,row:14,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:14,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:1,row:14,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:14,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:14,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:15,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:15,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:15,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:1,row:15,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:15,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:15,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:15,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:16,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:1,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:1,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:1,row:16,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:17,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:1,row:17,col:6	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:1,row:19,col:5
INDEX: floor:1,row:17,col:7	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL
EMPTY ARXEL	INDEX: floor:1,row:19,col:6
INDEX: floor:1,row:18,col:0	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL
EMPTY ARXEL	INDEX: floor:1,row:19,col:7
INDEX: floor:1,row:18,col:1	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL
EMPTY ARXEL	INDEX: floor:1,row:20,col:0
INDEX: floor:1,row:18,col:2	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL
EMPTY ARXEL	INDEX: floor:1,row:20,col:1
INDEX: floor:1,row:18,col:3	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL
MATERIAL: PLA A	INDEX: floor:1,row:20,col:2
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:1,row:18,col:4	INDEX: floor:1,row:20,col:3
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 256.39mm	INDEX: floor:1,row:20,col:4
PATTERN: Type 3	CONDITION: FULL
INDEX: floor:1,row:18,col:5	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:1,row:18,col:6	INDEX: floor:1,row:20,col:5
CONDITION: OUT	CONDITION: OUT
EMPTY ARXEL	EMPTY ARXEL
INDEX: floor:1,row:18,col:7	INDEX: floor:1,row:20,col:6
CONDITION: OUT	CONDITION: OUT
EMPTY ARXEL	EMPTY ARXEL
INDEX: floor:1,row:19,col:0	INDEX: floor:1,row:20,col:7
CONDITION: OUT	CONDITION: OUT
EMPTY ARXEL	EMPTY ARXEL
INDEX: floor:1,row:19,col:1	INDEX: floor:1,row:21,col:0
CONDITION: OUT	CONDITION: OUT
EMPTY ARXEL	EMPTY ARXEL
INDEX: floor:1,row:19,col:2	INDEX: floor:1,row:21,col:1
CONDITION: OUT	CONDITION: OUT
EMPTY ARXEL	EMPTY ARXEL
INDEX: floor:1,row:19,col:3	INDEX: floor:1,row:21,col:2
CONDITION: BOUNDARY	CONDITION: OUT
MATERIAL: PLA B	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:1,row:21,col:3
PATTERN: Type 1	CONDITION: OUT
INDEX: floor:1,row:19,col:4	EMPTY ARXEL
CONDITION: FULL	INDEX: floor:1,row:21,col:4
MATERIAL: PLA A	CONDITION: FULL
	MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:1,row:21,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:21,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:21,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:1,row:22,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:22,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:22,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:23,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:23,col:4
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:1,row:23,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:23,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:1,row:24,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:1,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:0,col:5

CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:2,row:0,col:6	
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:2,row:2,col:4
INDEX: floor:2,row:0,col:7	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:2,row:1,col:0	PATTERN: Type 3
CONDITION: OUT	INDEX: floor:2,row:2,col:5
EMPTY ARXEL	CONDITION: OUT
INDEX: floor:2,row:1,col:1	EMPTY ARXEL
CONDITION: OUT	INDEX: floor:2,row:2,col:6
EMPTY ARXEL	CONDITION: OUT
INDEX: floor:2,row:1,col:2	EMPTY ARXEL
CONDITION: BOUNDARY	INDEX: floor:2,row:2,col:7
MATERIAL: PLA B	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL
PATTERN: Type 1	INDEX: floor:2,row:3,col:0
INDEX: floor:2,row:1,col:3	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL
MATERIAL: PLA A	INDEX: floor:2,row:3,col:1
MATERIAL LENGTH: 90.99mm	CONDITION: BOUNDARY
PATTERN: Type 3	MATERIAL: PLA B
INDEX: floor:2,row:1,col:4	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 1
MATERIAL: PLA A	INDEX: floor:2,row:3,col:2
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:2,row:1,col:5	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:2,row:3,col:3
INDEX: floor:2,row:1,col:6	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:2,row:1,col:7	PATTERN: Type 3
CONDITION: OUT	INDEX: floor:2,row:3,col:4
EMPTY ARXEL	CONDITION: FULL
INDEX: floor:2,row:2,col:0	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:2,row:2,col:1	INDEX: floor:2,row:3,col:5
CONDITION: OUT	CONDITION: OUT
EMPTY ARXEL	EMPTY ARXEL
INDEX: floor:2,row:2,col:2	INDEX: floor:2,row:3,col:6
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:2,row:3,col:7
PATTERN: Type 3	CONDITION: OUT
INDEX: floor:2,row:2,col:3	EMPTY ARXEL
CONDITION: FULL	INDEX: floor:2,row:4,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:4,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:4,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:4,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:2,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:5,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:5,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:2,row:5,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:5,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:5,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:5,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:6,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:6,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:6,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:6,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:6,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:6,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:6,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:6,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:7,col:0

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:7,col:1

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:7,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:7,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:7,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:7,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:7,col:6

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:7,col:7

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:8,col:0

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:8,col:1

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:8,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:8,col:3

CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:2,row:8,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:8,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:8,col:6

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:8,col:7

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:9,col:0

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:9,col:1

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:9,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:9,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:9,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:2,row:9,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:9,col:6

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:9,col:7

CONDITION: OUT

EMPTY ARXEL INDEX: floor:2,row:10,col:0	MATERIAL: PLA A
CONDITION: BOUNDARY	MATERIAL LENGTH: 163.8gmm
MATERIAL: PLA B	PATTERN: Type 3 INDEX: floor:2,row:11,col:4
MATERIAL LENGTH: 90.9gmm	CONDITION: FULL
PATTERN: Type 1 INDEX: floor:2,row:10,col:1	MATERIAL: PLA A
CONDITION: FULL	MATERIAL LENGTH: 90.9gmm
MATERIAL: PLA A	PATTERN: Type 3 INDEX: floor:2,row:11,col:5
MATERIAL LENGTH: 90.9gmm	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:2,row:10,col:2	EMPTY ARXEL INDEX: floor:2,row:11,col:6
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:2,row:11,col:7
MATERIAL LENGTH: 90.9gmm	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:2,row:10,col:3	EMPTY ARXEL INDEX: floor:2,row:12,col:0
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:2,row:12,col:1
MATERIAL LENGTH: 163.8gmm	CONDITION: FULL
PATTERN: Type 3 INDEX: floor:2,row:10,col:4	MATERIAL: PLA A
CONDITION: FULL	MATERIAL LENGTH: 90.9gmm
MATERIAL: PLA A	PATTERN: Type 3 INDEX: floor:2,row:12,col:2
MATERIAL LENGTH: 90.9gmm	CONDITION: FULL
PATTERN: Type 3 INDEX: floor:2,row:10,col:5	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 163.8gmm
EMPTY ARXEL INDEX: floor:2,row:10,col:6	PATTERN: Type 3 INDEX: floor:2,row:12,col:3
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:2,row:10,col:7	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.9gmm
EMPTY ARXEL INDEX: floor:2,row:11,col:0	PATTERN: Type 3 INDEX: floor:2,row:12,col:4
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:2,row:11,col:1	MATERIAL: PLA A
CONDITION: FULL	MATERIAL LENGTH: 90.9gmm
MATERIAL: PLA A	PATTERN: Type 3 INDEX: floor:2,row:12,col:5
MATERIAL LENGTH: 90.9gmm	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:2,row:11,col:2	EMPTY ARXEL INDEX: floor:2,row:12,col:6
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:2,row:12,col:7
MATERIAL LENGTH: 90.9gmm	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:2,row:11,col:3	EMPTY ARXEL INDEX: floor:2,row:13,col:0
CONDITION: FULL	

CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:2,row:13,col:1	PATTERN: Type 3 INDEX: floor:2,row:14,col:5
CONDITION: BOUNDARY	CONDITION: OUT
MATERIAL: PLA B	EMPTY ARXEL INDEX: floor:2,row:14,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 1 INDEX: floor:2,row:13,col:2	EMPTY ARXEL INDEX: floor:2,row:14,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:2,row:15,col:0
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:2,row:13,col:3	EMPTY ARXEL INDEX: floor:2,row:15,col:1
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:2,row:15,col:2
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3 INDEX: floor:2,row:13,col:4	MATERIAL: PLA A
CONDITION: FULL	MATERIAL LENGTH: 163.89mm
MATERIAL: PLA A	PATTERN: Type 3 INDEX: floor:2,row:15,col:3
MATERIAL LENGTH: 163.89mm	CONDITION: FULL
PATTERN: Type 3 INDEX: floor:2,row:13,col:5	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: Nonemmm
EMPTY ARXEL INDEX: floor:2,row:13,col:6	PATTERN: Type 3 INDEX: floor:2,row:15,col:4
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:2,row:13,col:7	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 163.89mm
EMPTY ARXEL INDEX: floor:2,row:14,col:0	PATTERN: Type 3 INDEX: floor:2,row:15,col:5
CONDITION: OUT	CONDITION: OUT
EMPTY ARXEL INDEX: floor:2,row:14,col:1	EMPTY ARXEL INDEX: floor:2,row:15,col:6
CONDITION: OUT	CONDITION: OUT
EMPTY ARXEL INDEX: floor:2,row:14,col:2	EMPTY ARXEL INDEX: floor:2,row:15,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:2,row:16,col:0
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:2,row:14,col:3	EMPTY ARXEL INDEX: floor:2,row:16,col:1
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:2,row:16,col:2
MATERIAL LENGTH: 90.99mm	CONDITION: BOUNDARY
PATTERN: Type 3 INDEX: floor:2,row:14,col:4	MATERIAL: PLA B
CONDITION: FULL	MATERIAL LENGTH: 90.99mm
MATERIAL: PLA A	

PATTERN: Type 1
INDEX: floor:2,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:2,row:16,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:2,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:17,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:17,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:18,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:2,row:18,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:2,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:2,row:19,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:19,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:2,row:19,col:7
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:20,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:20,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:20,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:20,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:20,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:2,row:20,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:20,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:20,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:21,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:21,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:21,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:21,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:21,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:2,row:21,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:21,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:21,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:22,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:22,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:22,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:22,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:22,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:2,row:22,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:22,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:22,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:23,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:23,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:23,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:23,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:23,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:2,row:23,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:23,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:2,row:23,col:7

CONDITION: OUT

EMPTY ARXEL INDEX: floor:2,row:24,col:0	CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:1,col:1
CONDITION: OUT EMPTY ARXEL INDEX: floor:2,row:24,col:1	CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:1,col:2
CONDITION: OUT EMPTY ARXEL INDEX: floor:2,row:24,col:2	CONDITION: BOUNDARY MATERIAL: PLA B MATERIAL LENGTH: 90.99mm
CONDITION: OUT EMPTY ARXEL INDEX: floor:2,row:24,col:3	PATTERN: Type 1 INDEX: floor:3,row:1,col:3
CONDITION: OUT EMPTY ARXEL INDEX: floor:2,row:24,col:4	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 163.89mm	PATTERN: Type 3 INDEX: floor:3,row:1,col:4
PATTERN: Type 3 INDEX: floor:2,row:24,col:5	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
CONDITION: OUT EMPTY ARXEL INDEX: floor:2,row:24,col:6	PATTERN: Type 3 INDEX: floor:3,row:1,col:5
CONDITION: OUT EMPTY ARXEL INDEX: floor:2,row:24,col:7	CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:1,col:6
CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:0,col:0	CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:1,col:7
CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:0,col:1	CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:2,col:0
CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:0,col:2	CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:2,col:1
CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:0,col:3	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:0,col:4	PATTERN: Type 3 INDEX: floor:3,row:2,col:2
CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:0,col:5	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:0,col:6	PATTERN: Type 3 INDEX: floor:3,row:2,col:3
CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:0,col:7	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
CONDITION: OUT EMPTY ARXEL INDEX: floor:3,row:1,col:0	PATTERN: Type 3 INDEX: floor:3,row:2,col:4
	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
	PATTERN: Type 3 INDEX: floor:3,row:2,col:5

	CONDITION: OUT	MATERIAL: PLA A
	EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:3,row:2,col:6		PATTERN: Type 3
	CONDITION: OUT	INDEX: floor:3,row:4,col:3
	EMPTY ARXEL	CONDITION: FULL
INDEX: floor:3,row:2,col:7		MATERIAL: PLA A
	CONDITION: OUT	MATERIAL LENGTH: 90.99mm
	EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:3,row:3,col:0		INDEX: floor:3,row:4,col:4
	CONDITION: OUT	CONDITION: FULL
	EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:3,row:3,col:1		MATERIAL LENGTH: 90.99mm
	CONDITION: BOUNDARY	PATTERN: Type 3
	MATERIAL: PLA B	INDEX: floor:3,row:4,col:5
	MATERIAL LENGTH: 90.99mm	CONDITION: OUT
	PATTERN: Type 1	EMPTY ARXEL
INDEX: floor:3,row:3,col:2		INDEX: floor:3,row:4,col:6
	CONDITION: FULL	CONDITION: OUT
	MATERIAL: PLA A	EMPTY ARXEL
	MATERIAL LENGTH: 90.99mm	INDEX: floor:3,row:4,col:7
	PATTERN: Type 3	CONDITION: OUT
INDEX: floor:3,row:3,col:3		EMPTY ARXEL
	CONDITION: FULL	INDEX: floor:3,row:5,col:0
	MATERIAL: PLA A	CONDITION: BOUNDARY
	MATERIAL LENGTH: 90.99mm	MATERIAL: PLA B
	PATTERN: Type 3	MATERIAL LENGTH: 90.99mm
INDEX: floor:3,row:3,col:4		PATTERN: Type 1
	CONDITION: FULL	INDEX: floor:3,row:5,col:1
	MATERIAL: PLA A	CONDITION: FULL
	MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
	PATTERN: Type 3	MATERIAL LENGTH: 90.99mm
INDEX: floor:3,row:3,col:5		PATTERN: Type 3
	CONDITION: OUT	INDEX: floor:3,row:5,col:2
	EMPTY ARXEL	CONDITION: FULL
INDEX: floor:3,row:3,col:6		MATERIAL: PLA A
	CONDITION: OUT	MATERIAL LENGTH: 90.99mm
	EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:3,row:3,col:7		INDEX: floor:3,row:5,col:3
	CONDITION: OUT	CONDITION: FULL
	EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:3,row:4,col:0		MATERIAL LENGTH: 90.99mm
	CONDITION: OUT	PATTERN: Type 3
	EMPTY ARXEL	INDEX: floor:3,row:5,col:4
INDEX: floor:3,row:4,col:1		CONDITION: FULL
	CONDITION: FULL	MATERIAL: PLA A
	MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
	MATERIAL LENGTH: 90.99mm	PATTERN: Type 3
	PATTERN: Type 3	INDEX: floor:3,row:5,col:5
INDEX: floor:3,row:4,col:2		CONDITION: OUT
	CONDITION: FULL	EMPTY ARXEL

INDEX: floor:3,row:5,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:3,row:5,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:3,row:6,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:6,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:6,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:6,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:6,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:6,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:3,row:6,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:3,row:6,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:3,row:7,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:7,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:7,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:7,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:7,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:7,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:3,row:7,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:3,row:7,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:3,row:8,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:8,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:8,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:8,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:8,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:3,row:8,col:5

CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:3,row:8,col:6	PATTERN: Type 3 INDEX: floor:3,row:10,col:2
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:3,row:8,col:7	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:3,row:9,col:0	PATTERN: Type 3 INDEX: floor:3,row:10,col:3
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 163.89mm
PATTERN: Type 3 INDEX: floor:3,row:9,col:1	PATTERN: Type 3 INDEX: floor:3,row:10,col:4
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3 INDEX: floor:3,row:9,col:2	PATTERN: Type 3 INDEX: floor:3,row:10,col:5
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:3,row:10,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:3,row:9,col:3	EMPTY ARXEL INDEX: floor:3,row:10,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:3,row:11,col:0
MATERIAL LENGTH: 163.89mm	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:3,row:9,col:4	EMPTY ARXEL INDEX: floor:3,row:11,col:1
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3 INDEX: floor:3,row:9,col:5	PATTERN: Type 3 INDEX: floor:3,row:11,col:2
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:3,row:9,col:6	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:3,row:9,col:7	PATTERN: Type 3 INDEX: floor:3,row:11,col:3
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:3,row:10,col:0	MATERIAL: PLA A
CONDITION: BOUNDARY	MATERIAL LENGTH: 90.99mm
MATERIAL: PLA B	PATTERN: Type 3 INDEX: floor:3,row:11,col:4
MATERIAL LENGTH: 163.89mm	CONDITION: FULL
PATTERN: Type 1 INDEX: floor:3,row:10,col:1	MATERIAL: PLA A
CONDITION: FULL	MATERIAL LENGTH: 90.99mm
MATERIAL: PLA A	PATTERN: Type 3 INDEX: floor:3,row:11,col:5

	CONDITION: OUT	MATERIAL: PLA A
	EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:3,row:11,col:6		PATTERN: Type 3
	CONDITION: OUT	INDEX: floor:3,row:13,col:3
	EMPTY ARXEL	CONDITION: FULL
INDEX: floor:3,row:11,col:7		MATERIAL: PLA A
	CONDITION: OUT	MATERIAL LENGTH: 163.89mm
	EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:3,row:12,col:0		INDEX: floor:3,row:13,col:4
	CONDITION: OUT	CONDITION: FULL
	EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:3,row:12,col:1		MATERIAL LENGTH: 90.99mm
	CONDITION: FULL	PATTERN: Type 3
	MATERIAL: PLA A	INDEX: floor:3,row:13,col:5
	MATERIAL LENGTH: 90.99mm	CONDITION: OUT
	PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:3,row:12,col:2		INDEX: floor:3,row:13,col:6
	CONDITION: FULL	CONDITION: OUT
	MATERIAL: PLA A	EMPTY ARXEL
	MATERIAL LENGTH: 90.99mm	INDEX: floor:3,row:13,col:7
	PATTERN: Type 3	CONDITION: OUT
INDEX: floor:3,row:12,col:3		EMPTY ARXEL
	CONDITION: FULL	INDEX: floor:3,row:14,col:0
	MATERIAL: PLA A	CONDITION: OUT
	MATERIAL LENGTH: 163.89mm	EMPTY ARXEL
	PATTERN: Type 3	INDEX: floor:3,row:14,col:1
INDEX: floor:3,row:12,col:4		CONDITION: OUT
	CONDITION: FULL	EMPTY ARXEL
	MATERIAL: PLA A	INDEX: floor:3,row:14,col:2
	MATERIAL LENGTH: 90.99mm	CONDITION: FULL
	PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:3,row:12,col:5		MATERIAL LENGTH: 90.99mm
	CONDITION: OUT	PATTERN: Type 3
	EMPTY ARXEL	INDEX: floor:3,row:14,col:3
INDEX: floor:3,row:12,col:6		CONDITION: FULL
	CONDITION: OUT	MATERIAL: PLA A
	EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:3,row:12,col:7		PATTERN: Type 3
	CONDITION: OUT	INDEX: floor:3,row:14,col:4
	EMPTY ARXEL	CONDITION: FULL
INDEX: floor:3,row:13,col:0		MATERIAL: PLA A
	CONDITION: OUT	MATERIAL LENGTH: 163.89mm
	EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:3,row:13,col:1		INDEX: floor:3,row:14,col:5
	CONDITION: BOUNDARY	CONDITION: OUT
	MATERIAL: PLA B	EMPTY ARXEL
	MATERIAL LENGTH: 90.99mm	INDEX: floor:3,row:14,col:6
	PATTERN: Type 1	CONDITION: OUT
INDEX: floor:3,row:13,col:2		EMPTY ARXEL
	CONDITION: FULL	INDEX: floor:3,row:14,col:7
		CONDITION: OUT

EMPTY ARXEL INDEX: floor:3,row:15,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:3,row:16,col:5
EMPTY ARXEL INDEX: floor:3,row:15,col:1	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:3,row:16,col:6
EMPTY ARXEL INDEX: floor:3,row:15,col:2	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:3,row:16,col:7
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL INDEX: floor:3,row:17,col:0
PATTERN: Type 3 INDEX: floor:3,row:15,col:3	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:3,row:17,col:1
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 163.89mm	EMPTY ARXEL INDEX: floor:3,row:17,col:2
PATTERN: Type 3 INDEX: floor:3,row:15,col:4	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:3,row:17,col:3
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
PATTERN: Type 3 INDEX: floor:3,row:15,col:5	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:3,row:17,col:4
EMPTY ARXEL INDEX: floor:3,row:15,col:6	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL INDEX: floor:3,row:15,col:7	MATERIAL LENGTH: Nonemm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:3,row:17,col:5
EMPTY ARXEL INDEX: floor:3,row:16,col:0	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:3,row:17,col:6
EMPTY ARXEL INDEX: floor:3,row:16,col:1	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:3,row:17,col:7
EMPTY ARXEL INDEX: floor:3,row:16,col:2	CONDITION: OUT
CONDITION: BOUNDARY	EMPTY ARXEL INDEX: floor:3,row:18,col:0
MATERIAL: PLA B	CONDITION: OUT
MATERIAL LENGTH: 163.89mm	EMPTY ARXEL INDEX: floor:3,row:18,col:1
PATTERN: Type 1 INDEX: floor:3,row:16,col:3	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:3,row:18,col:2
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 163.89mm	EMPTY ARXEL INDEX: floor:3,row:18,col:3
PATTERN: Type 3 INDEX: floor:3,row:16,col:4	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:3,row:18,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:3,row:18,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:18,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:18,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:19,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:19,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:19,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:19,col:3

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:3,row:19,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:3,row:19,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:19,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:19,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:20,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:20,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:20,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:20,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:20,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:3,row:20,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:20,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:20,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:21,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:21,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:21,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:21,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:21,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:3,row:21,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:21,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:21,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:22,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:22,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:22,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 256.99mm
PATTERN: Type 3
INDEX: floor:3,row:22,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:22,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:22,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:23,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:23,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:3,row:23,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:23,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:24,col:2
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:3,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:3,row:24,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:3,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:0,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:0,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:4,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:1,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:1,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:1,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:2,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:2,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:2,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:2,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:2,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:3,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:4,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:3,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:3,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:3,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:3,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:3,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:4,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:4,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:4,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:4,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:5,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:5,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:5,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:5,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:5,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:5,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:6,col:0
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:6,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:6,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:6,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:6,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:6,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:6,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:6,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:7,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:7,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:7,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:7,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

	PATTERN: Type 3	CONDITION: FULL
INDEX: floor:4,row:7,col:4		MATERIAL: PLA A
	CONDITION: FULL	MATERIAL LENGTH: 90.99mm
	MATERIAL: PLA A	
	MATERIAL LENGTH: 90.99mm	PATTERN: Type 3
		INDEX: floor:4,row:9,col:1
	PATTERN: Type 3	CONDITION: FULL
INDEX: floor:4,row:7,col:5		MATERIAL: PLA A
	CONDITION: OUT	MATERIAL LENGTH: 90.99mm
	EMPTY ARXEL	
INDEX: floor:4,row:7,col:6		PATTERN: Type 3
	CONDITION: OUT	INDEX: floor:4,row:9,col:2
	EMPTY ARXEL	CONDITION: FULL
INDEX: floor:4,row:7,col:7		MATERIAL: PLA A
	CONDITION: OUT	MATERIAL LENGTH: 90.99mm
	EMPTY ARXEL	
INDEX: floor:4,row:8,col:0		PATTERN: Type 3
	CONDITION: FULL	INDEX: floor:4,row:9,col:3
	MATERIAL: PLA A	CONDITION: FULL
	MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
		MATERIAL LENGTH: 90.99mm
	PATTERN: Type 3	
INDEX: floor:4,row:8,col:1		PATTERN: Type 3
	CONDITION: FULL	INDEX: floor:4,row:9,col:4
	MATERIAL: PLA A	CONDITION: FULL
	MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
		MATERIAL LENGTH: 163.89mm
	PATTERN: Type 3	
INDEX: floor:4,row:8,col:2		PATTERN: Type 3
	CONDITION: FULL	INDEX: floor:4,row:9,col:5
	MATERIAL: PLA A	CONDITION: OUT
	MATERIAL LENGTH: 90.99mm	EMPTY ARXEL
		INDEX: floor:4,row:9,col:6
	PATTERN: Type 3	CONDITION: OUT
INDEX: floor:4,row:8,col:3		EMPTY ARXEL
	CONDITION: FULL	INDEX: floor:4,row:9,col:7
	MATERIAL: PLA A	CONDITION: OUT
	MATERIAL LENGTH: 90.99mm	EMPTY ARXEL
		INDEX: floor:4,row:10,col:0
	PATTERN: Type 3	CONDITION: BOUNDARY
INDEX: floor:4,row:8,col:4		MATERIAL: PLA B
	CONDITION: FULL	MATERIAL LENGTH: 90.99mm
	MATERIAL: PLA A	
	MATERIAL LENGTH: 163.89mm	PATTERN: Type 1
		INDEX: floor:4,row:10,col:1
	PATTERN: Type 3	CONDITION: FULL
INDEX: floor:4,row:8,col:5		MATERIAL: PLA A
	CONDITION: OUT	MATERIAL LENGTH: 163.89mm
	EMPTY ARXEL	
INDEX: floor:4,row:8,col:6		PATTERN: Type 3
	CONDITION: OUT	INDEX: floor:4,row:10,col:2
	EMPTY ARXEL	CONDITION: FULL
INDEX: floor:4,row:8,col:7		MATERIAL: PLA A
	CONDITION: OUT	MATERIAL LENGTH: 90.99mm
	EMPTY ARXEL	
INDEX: floor:4,row:9,col:0		PATTERN: Type 3
		INDEX: floor:4,row:10,col:3
		CONDITION: FULL

MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 163.89mm	EMPTY ARXEL
INDEX: floor:4,row:10,col:4	INDEX: floor:4,row:12,col:1
PATTERN: Type 3	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3
INDEX: floor:4,row:10,col:5	INDEX: floor:4,row:12,col:2
PATTERN: Type 3	CONDITION: FULL
INDEX: floor:4,row:10,col:6	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 163.89mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:4,row:10,col:7	INDEX: floor:4,row:12,col:3
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:4,row:10,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:4,row:12,col:4
INDEX: floor:4,row:11,col:0	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:4,row:11,col:1	PATTERN: Type 3
CONDITION: FULL	INDEX: floor:4,row:12,col:5
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 163.89mm	EMPTY ARXEL
PATTERN: Type 3	INDEX: floor:4,row:12,col:6
INDEX: floor:4,row:11,col:2	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL
MATERIAL: PLA A	INDEX: floor:4,row:12,col:7
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:4,row:11,col:3	INDEX: floor:4,row:13,col:0
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:4,row:13,col:1
PATTERN: Type 3	CONDITION: BOUNDARY
INDEX: floor:4,row:11,col:4	MATERIAL: PLA B
CONDITION: FULL	MATERIAL LENGTH: 90.99mm
MATERIAL: PLA A	PATTERN: Type 1
MATERIAL LENGTH: 90.99mm	INDEX: floor:4,row:13,col:2
PATTERN: Type 3	CONDITION: FULL
INDEX: floor:4,row:11,col:5	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:4,row:11,col:6	INDEX: floor:4,row:13,col:3
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:4,row:11,col:7	MATERIAL LENGTH: 163.89mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:4,row:13,col:4
INDEX: floor:4,row:12,col:0	

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:4,row:13,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:13,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:13,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:14,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:14,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:14,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:14,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:14,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:14,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:15,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:15,col:2

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:15,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:15,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:4,row:15,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:15,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:15,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:4,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:4,row:16,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:16,col:7
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:4,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:4,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:17,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:17,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:4,row:18,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:4,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:4,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:19,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:19,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:19,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:20,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:20,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:20,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:4,row:20,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:20,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:20,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:21,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:21,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:21,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:21,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:21,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:21,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:21,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:4,row:22,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:22,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:22,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:23,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:23,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:4,row:23,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:23,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 256.39mm
PATTERN: Type 3
INDEX: floor:4,row:24,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:4,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:0,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:0,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:5,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:1,col:4
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:1,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:1,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:2,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:2,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:2,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:2,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:2,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:5,row:3,col:2
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:3,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:3,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:3,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:3,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:3,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:4,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:4,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:4,col:6
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:5,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:5,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:5,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:5,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:5,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:5,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:5,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:5,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:6,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:6,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:6,col:2
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:6,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:6,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:6,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:6,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:6,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:7,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:7,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:7,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:7,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:7,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:7,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:5,row:7,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:7,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:8,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:8,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:8,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:8,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:8,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:8,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:8,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:8,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:9,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:9,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3

INDEX: floor:5,row:9,col:2	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL
MATERIAL: PLA A	INDEX: floor:5,row:10,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:5,row:9,col:3	INDEX: floor:5,row:10,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:5,row:11,col:0
PATTERN: Type 3	CONDITION: OUT
INDEX: floor:5,row:9,col:4	EMPTY ARXEL
CONDITION: FULL	INDEX: floor:5,row:11,col:1
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: 256.39mm	MATERIAL: PLA A
PATTERN: Type 3	MATERIAL LENGTH: 163.89mm
INDEX: floor:5,row:9,col:5	PATTERN: Type 3
CONDITION: OUT	INDEX: floor:5,row:11,col:2
EMPTY ARXEL	CONDITION: FULL
INDEX: floor:5,row:9,col:6	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:5,row:9,col:7	INDEX: floor:5,row:11,col:3
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:5,row:10,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: BOUNDARY	PATTERN: Type 3
MATERIAL: PLA B	INDEX: floor:5,row:11,col:4
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 1	MATERIAL: PLA A
INDEX: floor:5,row:10,col:1	MATERIAL LENGTH: 256.39mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:5,row:11,col:5
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:5,row:10,col:2	INDEX: floor:5,row:11,col:6
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:5,row:11,col:7
PATTERN: Type 3	CONDITION: OUT
INDEX: floor:5,row:10,col:3	EMPTY ARXEL
CONDITION: FULL	INDEX: floor:5,row:12,col:0
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL
PATTERN: Type 3	INDEX: floor:5,row:12,col:1
INDEX: floor:5,row:10,col:4	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3
PATTERN: Type 3	INDEX: floor:5,row:12,col:2
INDEX: floor:5,row:10,col:5	CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:5,row:12,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:12,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:12,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:12,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:12,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:13,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:13,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:5,row:13,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:5,row:13,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:13,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:13,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:13,col:6
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:5,row:13,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:14,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:5,row:14,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:14,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:14,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:14,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:14,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:15,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:15,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:15,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:15,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:15,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:15,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:15,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:5,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:16,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:17,col:2
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:5,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:5,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:17,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:17,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:5,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:5,row:18,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:19,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:5,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:19,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:19,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:19,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:20,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:20,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:20,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:5,row:20,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:20,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:20,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:21,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:21,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:21,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:21,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:21,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:21,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:21,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:5,row:22,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:22,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:22,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:23,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:23,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:23,col:2

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:23,col:3

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:23,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:5,row:23,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:23,col:6

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:23,col:7

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:24,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:24,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:24,col:2

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:24,col:3

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:24,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:5,row:24,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:24,col:6

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:5,row:24,col:7

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:0,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:0,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:0,col:2

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:0,col:3

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:0,col:4

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:0,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:0,col:6

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:0,col:7

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:1,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:1,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:1,col:2

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:6,row:1,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:1,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:1,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:1,col:6

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:1,col:7

CONDITION: OUT

EMPTY ARXEL INDEX: floor:6,row:2,col:0	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:6,row:3,col:5
EMPTY ARXEL INDEX: floor:6,row:2,col:1	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:6,row:3,col:6
EMPTY ARXEL INDEX: floor:6,row:2,col:2	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:6,row:3,col:7
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL INDEX: floor:6,row:4,col:0
PATTERN: Type 3 INDEX: floor:6,row:2,col:3	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:6,row:4,col:1
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
PATTERN: Type 3 INDEX: floor:6,row:2,col:4	PATTERN: Type 3 INDEX: floor:6,row:4,col:2
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3 INDEX: floor:6,row:4,col:3
PATTERN: Type 3 INDEX: floor:6,row:2,col:5	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:6,row:2,col:6	PATTERN: Type 3 INDEX: floor:6,row:4,col:4
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:6,row:2,col:7	MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:6,row:4,col:5
EMPTY ARXEL INDEX: floor:6,row:3,col:0	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:6,row:3,col:1	PATTERN: Type 3 INDEX: floor:6,row:4,col:6
CONDITION: BOUNDARY	CONDITION: OUT
MATERIAL: PLA B	EMPTY ARXEL INDEX: floor:6,row:4,col:7
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 1 INDEX: floor:6,row:3,col:2	EMPTY ARXEL INDEX: floor:6,row:5,col:0
CONDITION: FULL	CONDITION: BOUNDARY
MATERIAL: PLA A	MATERIAL: PLA B MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 1 INDEX: floor:6,row:5,col:1
PATTERN: Type 3 INDEX: floor:6,row:3,col:3	
CONDITION: FULL	
MATERIAL: PLA A	
MATERIAL LENGTH: 90.99mm	
PATTERN: Type 3 INDEX: floor:6,row:3,col:4	
CONDITION: FULL	
MATERIAL: PLA A	
MATERIAL LENGTH: 90.99mm	
PATTERN: Type 3 INDEX: floor:6,row:3,col:4	

CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3	PATTERN: Type 3
INDEX: floor:6,row:5,col:2	INDEX: floor:6,row:6,col:5
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:6,row:6,col:6
PATTERN: Type 3	CONDITION: OUT
INDEX: floor:6,row:5,col:3	EMPTY ARXEL
CONDITION: FULL	INDEX: floor:6,row:6,col:7
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL
PATTERN: Type 3	INDEX: floor:6,row:7,col:0
INDEX: floor:6,row:5,col:4	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3
PATTERN: Type 3	INDEX: floor:6,row:7,col:1
INDEX: floor:6,row:5,col:5	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:6,row:5,col:6	PATTERN: Type 3
CONDITION: OUT	INDEX: floor:6,row:7,col:2
EMPTY ARXEL	CONDITION: FULL
INDEX: floor:6,row:5,col:7	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:6,row:6,col:0	INDEX: floor:6,row:7,col:3
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3	PATTERN: Type 3
INDEX: floor:6,row:6,col:1	INDEX: floor:6,row:7,col:4
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3	PATTERN: Type 3
INDEX: floor:6,row:6,col:2	INDEX: floor:6,row:7,col:5
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:6,row:7,col:6
PATTERN: Type 3	CONDITION: OUT
INDEX: floor:6,row:6,col:3	EMPTY ARXEL
CONDITION: FULL	INDEX: floor:6,row:7,col:7
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL
PATTERN: Type 3	INDEX: floor:6,row:8,col:0
INDEX: floor:6,row:6,col:4	CONDITION: FULL
	MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:8,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:8,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:8,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:8,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:8,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:8,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:8,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:9,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:9,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:9,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:9,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:6,row:9,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:6,row:9,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:9,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:9,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:10,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:6,row:10,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:10,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:10,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:10,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:10,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:10,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:10,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:11,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:11,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:11,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:11,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:11,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:11,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:11,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:11,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:12,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:12,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:6,row:12,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:12,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:12,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:12,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:12,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:12,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:13,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:13,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:6,row:13,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:6,row:13,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:6,row:13,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:13,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:13,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:13,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:14,col:1
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:6,row:14,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:14,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:14,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:14,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:14,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:14,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:15,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:15,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:6,row:15,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:15,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:6,row:15,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:15,col:6
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:6,row:15,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:6,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:16,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:6,row:17,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:17,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:6,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:6,row:18,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:6,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:6,row:19,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:19,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:19,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:20,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:20,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:20,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:20,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:20,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:20,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:21,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:21,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:21,col:3
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:6,row:21,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:6,row:21,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:21,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:21,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:6,row:22,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:22,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:22,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:23,col:3
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:6,row:23,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:23,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:23,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:6,row:24,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemmm
PATTERN: Type 1
INDEX: floor:6,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:6,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:0,col:2
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:7,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:0,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:0,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:7,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:1,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:1,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:1,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:2,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:2,col:1
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:7,row:2,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:2,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:2,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:7,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:3,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:3,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:3,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:7,row:3,col:6	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:7,row:3,col:7	INDEX: floor:7,row:5,col:3
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:7,row:4,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:7,row:5,col:4
INDEX: floor:7,row:4,col:1	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3
PATTERN: Type 3	INDEX: floor:7,row:5,col:5
INDEX: floor:7,row:4,col:2	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL
MATERIAL: PLA A	INDEX: floor:7,row:5,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:7,row:4,col:3	INDEX: floor:7,row:5,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:7,row:6,col:0
PATTERN: Type 3	CONDITION: FULL
INDEX: floor:7,row:4,col:4	MATERIAL: PLA A
CONDITION: FULL	MATERIAL LENGTH: 90.99mm
MATERIAL: PLA A	PATTERN: Type 3
MATERIAL LENGTH: 90.99mm	INDEX: floor:7,row:6,col:1
PATTERN: Type 3	CONDITION: FULL
INDEX: floor:7,row:4,col:5	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:7,row:4,col:6	INDEX: floor:7,row:6,col:2
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:7,row:4,col:7	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:7,row:6,col:3
INDEX: floor:7,row:5,col:0	CONDITION: FULL
CONDITION: BOUNDARY	MATERIAL: PLA A
MATERIAL: PLA B	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3
PATTERN: Type 1	INDEX: floor:7,row:6,col:4
INDEX: floor:7,row:5,col:1	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3
PATTERN: Type 3	INDEX: floor:7,row:6,col:5
INDEX: floor:7,row:5,col:2	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL

INDEX: floor:7,row:6,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:7,row:6,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:7,row:7,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:7,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:7,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:7,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:7,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:7,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:7,row:7,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:7,row:7,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:7,row:8,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:8,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:8,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:8,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:8,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:7,row:8,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:7,row:8,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:7,row:8,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:7,row:9,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:9,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:9,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:9,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:7,row:9,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:7,row:9,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:9,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:9,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:10,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:7,row:10,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:7,row:10,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:10,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:7,row:10,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:7,row:10,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:10,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:10,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:11,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:11,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3

INDEX: floor:7,row:11,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:11,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:11,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:11,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:11,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:11,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:12,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:12,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:7,row:12,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:12,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:12,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:7,row:12,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:7,row:12,col:6	CONDITION: OUT	MATERIAL: PLA A
	EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:7,row:12,col:7	CONDITION: OUT	PATTERN: Type 3
	EMPTY ARXEL	INDEX: floor:7,row:14,col:4
INDEX: floor:7,row:13,col:0	CONDITION: OUT	CONDITION: FULL
	EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:7,row:13,col:1	CONDITION: BOUNDARY	MATERIAL LENGTH: 163.89mm
	MATERIAL: PLA B	PATTERN: Type 3
	MATERIAL LENGTH: 90.99mm	INDEX: floor:7,row:14,col:5
INDEX: floor:7,row:13,col:2	PATTERN: Type 1	CONDITION: OUT
	CONDITION: FULL	EMPTY ARXEL
	MATERIAL: PLA A	INDEX: floor:7,row:14,col:6
	MATERIAL LENGTH: 163.89mm	CONDITION: OUT
INDEX: floor:7,row:13,col:3	PATTERN: Type 3	EMPTY ARXEL
	CONDITION: FULL	INDEX: floor:7,row:14,col:7
	MATERIAL: PLA A	CONDITION: OUT
	MATERIAL LENGTH: 90.99mm	EMPTY ARXEL
INDEX: floor:7,row:13,col:4	PATTERN: Type 3	INDEX: floor:7,row:15,col:0
	CONDITION: FULL	CONDITION: OUT
	MATERIAL: PLA A	EMPTY ARXEL
	MATERIAL LENGTH: 90.99mm	INDEX: floor:7,row:15,col:1
INDEX: floor:7,row:13,col:5	PATTERN: Type 3	CONDITION: OUT
	CONDITION: FULL	EMPTY ARXEL
	MATERIAL: PLA A	INDEX: floor:7,row:15,col:2
	MATERIAL LENGTH: 163.89mm	CONDITION: FULL
INDEX: floor:7,row:13,col:6	PATTERN: Type 3	MATERIAL: PLA A
	CONDITION: OUT	MATERIAL LENGTH: 163.89mm
	EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:7,row:13,col:7	CONDITION: OUT	INDEX: floor:7,row:15,col:3
	EMPTY ARXEL	CONDITION: FULL
	CONDITION: OUT	MATERIAL: PLA A
INDEX: floor:7,row:14,col:0	EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
	CONDITION: OUT	PATTERN: Type 3
	EMPTY ARXEL	INDEX: floor:7,row:15,col:4
INDEX: floor:7,row:14,col:1	CONDITION: OUT	CONDITION: FULL
	EMPTY ARXEL	MATERIAL: PLA A
	CONDITION: OUT	MATERIAL LENGTH: 90.99mm
INDEX: floor:7,row:14,col:2	EMPTY ARXEL	PATTERN: Type 3
	CONDITION: FULL	INDEX: floor:7,row:15,col:5
	MATERIAL: PLA A	CONDITION: OUT
	MATERIAL LENGTH: 163.89mm	EMPTY ARXEL
INDEX: floor:7,row:14,col:3	PATTERN: Type 3	INDEX: floor:7,row:15,col:6
	CONDITION: FULL	CONDITION: OUT
	EMPTY ARXEL	EMPTY ARXEL
	CONDITION: OUT	INDEX: floor:7,row:16,col:0
INDEX: floor:7,row:14,col:4	EMPTY ARXEL	CONDITION: OUT
	CONDITION: FULL	EMPTY ARXEL
	MATERIAL: PLA A	INDEX: floor:7,row:16,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:7,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:16,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:7,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:17,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:17,col:6
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:7,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:7,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:18,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:7,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:19,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:19,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:19,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:20,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:20,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:20,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:7,row:20,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:20,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:20,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:21,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:21,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:21,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:21,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:21,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:21,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:21,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 256.39mm
PATTERN: Type 3
INDEX: floor:7,row:22,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:7,row:22,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:22,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:23,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:23,col:4
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:7,row:23,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:7,row:23,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:7,row:24,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:7,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:7,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:0,col:3
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:0,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:0,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:8,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:1,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:1,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:1,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:2,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:2,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:2,col:2
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:2,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:2,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:8,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:3,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:3,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:3,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:3,col:6
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:3,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:4,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:4,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:4,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:8,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:5,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:5,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:5,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:5,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:5,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:5,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:6,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:6,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:6,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:6,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:6,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:6,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:6,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:6,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:7,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:7,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:7,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:7,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:7,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:7,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:7,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:7,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:8,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:8,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:8,row:8,col:2

CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:8,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:8,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:8,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:8,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:8,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:9,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:9,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:9,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:9,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:9,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:9,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:8,row:9,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:9,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:10,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:8,row:10,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:8,row:10,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:10,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:8,row:10,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:10,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:10,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:10,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:11,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:11,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:11,col:2
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:8,row:11,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:11,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:11,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:11,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:11,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:12,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:12,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:12,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:8,row:12,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:8,row:12,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:12,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:12,col:6
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:12,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:13,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:13,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:8,row:13,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:8,row:13,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:8,row:13,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:13,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:13,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:13,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:14,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:8,row:14,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:8,row:14,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:8,row:14,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:14,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:14,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:15,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:15,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:8,row:15,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:8,row:15,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:15,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:15,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:15,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:16,col:1
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:8,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:8,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:16,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:8,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:17,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:17,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:17,col:7
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:8,row:18,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:8,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:8,row:19,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B

MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:8,row:19,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:19,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:20,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:20,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:20,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:8,row:20,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:8,row:20,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:20,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:21,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:21,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:21,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:21,col:4
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:8,row:21,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:8,row:21,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:21,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:8,row:22,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:8,row:22,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:22,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:23,col:3
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:8,row:23,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:8,row:23,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:8,row:23,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:24,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:8,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:8,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:0,col:1
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:9,row:0,col:2

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:0,col:3

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:0,col:4

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:0,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:0,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:0,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:1,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:1,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:1,col:2

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:9,row:1,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:9,row:1,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:9,row:1,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:1,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:1,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:2,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:2,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:2,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:9,row:2,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:9,row:2,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:9,row:2,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:2,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:2,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:3,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:9,row:3,col:1

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:9,row:3,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:9,row:3,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:9,row:3,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:9,row:3,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:3,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:3,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:4,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:4,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:4,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:9,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3

INDEX: floor:9,row:5,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:5,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:5,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:5,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:5,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:5,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:6,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:6,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:6,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:6,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:6,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:6,col:5

CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:9,row:6,col:6	PATTERN: Type 3 INDEX: floor:9,row:8,col:2
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:9,row:6,col:7	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:9,row:7,col:0	PATTERN: Type 3 INDEX: floor:9,row:8,col:3
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 163.89mm
PATTERN: Type 3 INDEX: floor:9,row:7,col:1	PATTERN: Type 3 INDEX: floor:9,row:8,col:4
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 163.89mm
PATTERN: Type 3 INDEX: floor:9,row:7,col:2	PATTERN: Type 3 INDEX: floor:9,row:8,col:5
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:9,row:8,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:9,row:7,col:3	EMPTY ARXEL INDEX: floor:9,row:8,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:9,row:9,col:0
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3 INDEX: floor:9,row:7,col:4	MATERIAL: PLA A
CONDITION: FULL	MATERIAL LENGTH: 90.99mm
MATERIAL: PLA A	PATTERN: Type 3 INDEX: floor:9,row:9,col:1
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3 INDEX: floor:9,row:7,col:5	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:9,row:7,col:6	PATTERN: Type 3 INDEX: floor:9,row:9,col:2
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:9,row:7,col:7	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:9,row:8,col:0	PATTERN: Type 3 INDEX: floor:9,row:9,col:3
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3 INDEX: floor:9,row:8,col:1	PATTERN: Type 3 INDEX: floor:9,row:9,col:4
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:9,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:9,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:9,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:10,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:9,row:10,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:10,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:10,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:9,row:10,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:10,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:10,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:10,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:11,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:11,col:1
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:9,row:11,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:11,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:11,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 256.39mm
PATTERN: Type 3
INDEX: floor:9,row:11,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:11,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:11,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:12,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:12,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:9,row:12,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:12,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:12,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:12,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:12,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:12,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:13,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:13,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:9,row:13,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:13,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:13,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:9,row:13,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:13,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:13,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:14,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:9,row:14,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:14,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:14,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:14,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:14,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:15,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:15,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:15,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:15,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:15,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:15,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:15,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:16,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:9,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:9,row:16,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:9,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:17,col:5

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:9,row:17,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:18,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:9,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:19,col:3
CONDITION: BOUNDARY

MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:9,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:19,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:9,row:19,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:19,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:20,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:20,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:20,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:20,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:20,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:20,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:21,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:21,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:21,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:21,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:21,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:21,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:21,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:22,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:22,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:22,col:7
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:9,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:23,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:23,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:23,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:9,row:23,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:9,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:9,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:9,row:24,col:5
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:9,row:24,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:9,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:0,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:0,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:10,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:1,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:1,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:1,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:2,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:2,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:2,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:2,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:2,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1

INDEX: floor:10,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:3,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:3,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:3,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:3,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:3,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:4,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:4,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:10,row:4,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:10,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:5,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:5,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:5,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:5,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:5,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:5,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:6,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:6,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3

INDEX: floor:10,row:6,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:6,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:6,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:6,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:6,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:6,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:7,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:7,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:7,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:7,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:7,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:7,col:5

CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:10,row:7,col:6	PATTERN: Type 3 INDEX: floor:10,row:9,col:2
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:10,row:7,col:7	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:10,row:8,col:0	PATTERN: Type 3 INDEX: floor:10,row:9,col:3
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3 INDEX: floor:10,row:8,col:1	PATTERN: Type 3 INDEX: floor:10,row:9,col:4
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3 INDEX: floor:10,row:8,col:2	PATTERN: Type 3 INDEX: floor:10,row:9,col:5
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:10,row:9,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:10,row:8,col:3	EMPTY ARXEL INDEX: floor:10,row:9,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:10,row:10,col:0
MATERIAL LENGTH: 163.89mm	CONDITION: BOUNDARY
PATTERN: Type 3 INDEX: floor:10,row:8,col:4	MATERIAL: PLA B
CONDITION: FULL	MATERIAL LENGTH: 90.99mm
MATERIAL: PLA A	PATTERN: Type 1 INDEX: floor:10,row:10,col:1
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3 INDEX: floor:10,row:8,col:5	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:10,row:8,col:6	PATTERN: Type 3 INDEX: floor:10,row:10,col:2
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:10,row:8,col:7	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL INDEX: floor:10,row:9,col:0	PATTERN: Type 3 INDEX: floor:10,row:10,col:3
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm	MATERIAL LENGTH: 256.39mm
PATTERN: Type 3 INDEX: floor:10,row:9,col:1	PATTERN: Type 3 INDEX: floor:10,row:10,col:4
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:10,row:10,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:10,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:10,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:11,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:11,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:11,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:10,row:11,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:11,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:11,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:11,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:11,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:12,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:12,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3

INDEX: floor:10,row:12,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:10,row:12,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:10,row:12,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:12,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:12,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:12,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:13,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:10,row:13,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:10,row:13,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:10,row:13,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:10,row:13,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:10,row:13,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:10,row:13,col:6		MATERIAL: PLA A
CONDITION: OUT		MATERIAL LENGTH: Nonemm
EMPTY ARXEL		PATTERN: Type 3
INDEX: floor:10,row:13,col:7		INDEX: floor:10,row:15,col:4
CONDITION: OUT		CONDITION: FULL
EMPTY ARXEL		MATERIAL: PLA A
INDEX: floor:10,row:14,col:0		MATERIAL LENGTH: Nonemm
CONDITION: OUT		PATTERN: Type 3
EMPTY ARXEL		INDEX: floor:10,row:15,col:5
INDEX: floor:10,row:14,col:1		CONDITION: BOUNDARY
CONDITION: OUT		MATERIAL: PLA B
EMPTY ARXEL		MATERIAL LENGTH: Nonemm
INDEX: floor:10,row:14,col:2		PATTERN: Type 1
CONDITION: FULL		INDEX: floor:10,row:15,col:6
MATERIAL: PLA A		CONDITION: OUT
MATERIAL LENGTH: Nonemm		EMPTY ARXEL
PATTERN: Type 3		INDEX: floor:10,row:15,col:7
INDEX: floor:10,row:14,col:3		CONDITION: OUT
CONDITION: FULL		EMPTY ARXEL
MATERIAL: PLA A		INDEX: floor:10,row:16,col:0
MATERIAL LENGTH: Nonemm		CONDITION: OUT
PATTERN: Type 3		EMPTY ARXEL
INDEX: floor:10,row:14,col:4		INDEX: floor:10,row:16,col:1
CONDITION: FULL		CONDITION: OUT
MATERIAL: PLA A		EMPTY ARXEL
MATERIAL LENGTH: Nonemm		INDEX: floor:10,row:16,col:2
PATTERN: Type 3		CONDITION: BOUNDARY
INDEX: floor:10,row:14,col:5		MATERIAL: PLA B
CONDITION: BOUNDARY		MATERIAL LENGTH: 163,89mm
MATERIAL: PLA B		PATTERN: Type 1
MATERIAL LENGTH: Nonemm		INDEX: floor:10,row:16,col:3
PATTERN: Type 1		CONDITION: FULL
INDEX: floor:10,row:14,col:6		MATERIAL: PLA A
CONDITION: OUT		MATERIAL LENGTH: 90,99mm
EMPTY ARXEL		PATTERN: Type 3
INDEX: floor:10,row:14,col:7		INDEX: floor:10,row:16,col:4
CONDITION: OUT		CONDITION: FULL
EMPTY ARXEL		MATERIAL: PLA A
INDEX: floor:10,row:15,col:0		MATERIAL LENGTH: Nonemm
CONDITION: OUT		PATTERN: Type 3
EMPTY ARXEL		INDEX: floor:10,row:16,col:5
INDEX: floor:10,row:15,col:1		CONDITION: BOUNDARY
CONDITION: OUT		MATERIAL: PLA B
EMPTY ARXEL		MATERIAL LENGTH: Nonemm
INDEX: floor:10,row:15,col:2		PATTERN: Type 1
CONDITION: FULL		INDEX: floor:10,row:16,col:6
MATERIAL: PLA A		CONDITION: OUT
MATERIAL LENGTH: Nonemm		EMPTY ARXEL
PATTERN: Type 3		INDEX: floor:10,row:16,col:7
INDEX: floor:10,row:15,col:3		CONDITION: OUT
CONDITION: FULL		

EMPTY ARXEL INDEX: floor:10,row:17,col:0	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemmm
CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:17,col:1	PATTERN: Type 3 INDEX: floor:10,row:18,col:6
CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:17,col:2	CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:18,col:7
CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:17,col:3	CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:19,col:0
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm PATTERN: Type 3 INDEX: floor:10,row:17,col:4	CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:19,col:1
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemmm PATTERN: Type 3 INDEX: floor:10,row:17,col:5	CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:19,col:2
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemmm PATTERN: Type 3 INDEX: floor:10,row:17,col:6	CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:19,col:3
CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:17,col:7	CONDITION: BOUNDARY MATERIAL: PLA B MATERIAL LENGTH: 90.99mm PATTERN: Type 1 INDEX: floor:10,row:19,col:4
CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:18,col:0	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemmm PATTERN: Type 3 INDEX: floor:10,row:19,col:5
CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:18,col:1	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemmm PATTERN: Type 3 INDEX: floor:10,row:19,col:6
CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:18,col:2	CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:19,col:7
CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:18,col:3	CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:20,col:0
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 256.39mm PATTERN: Type 3 INDEX: floor:10,row:18,col:4	CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:20,col:1
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemmm PATTERN: Type 3 INDEX: floor:10,row:18,col:5	CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:20,col:2
	CONDITION: OUT EMPTY ARXEL INDEX: floor:10,row:20,col:3
	CONDITION: OUT

EMPTY ARXEL INDEX: floor:10,row:20,col:4	CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	MATERIAL LENGTH: Nonemm	EMPTY ARXEL INDEX: floor:10,row:22,col:1
PATTERN: Type 3 INDEX: floor:10,row:20,col:5	CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	MATERIAL LENGTH: Nonemm	EMPTY ARXEL INDEX: floor:10,row:22,col:2
PATTERN: Type 3 INDEX: floor:10,row:20,col:6	CONDITION: BOUNDARY	CONDITION: OUT
MATERIAL: PLA B	MATERIAL LENGTH: 163.8gmm	EMPTY ARXEL INDEX: floor:10,row:22,col:3
PATTERN: Type 1 INDEX: floor:10,row:20,col:7	CONDITION: OUT	CONDITION: OUT
EMPTY ARXEL INDEX: floor:10,row:21,col:0	EMPTY ARXEL INDEX: floor:10,row:21,col:1	EMPTY ARXEL INDEX: floor:10,row:22,col:4
CONDITION: OUT	CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:10,row:21,col:2	EMPTY ARXEL INDEX: floor:10,row:21,col:3	MATERIAL: PLA A
CONDITION: OUT	CONDITION: OUT	MATERIAL LENGTH: Nonemm
EMPTY ARXEL INDEX: floor:10,row:21,col:4	EMPTY ARXEL INDEX: floor:10,row:21,col:5	PATTERN: Type 3 INDEX: floor:10,row:22,col:5
CONDITION: FULL	CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL LENGTH: Nonemm	MATERIAL: PLA A
MATERIAL LENGTH: Nonemm	PATTERN: Type 3 INDEX: floor:10,row:21,col:6	MATERIAL LENGTH: 163.8gmm
PATTERN: Type 3 INDEX: floor:10,row:21,col:5	CONDITION: FULL	PATTERN: Type 1 INDEX: floor:10,row:22,col:7
CONDITION: FULL	MATERIAL: PLA A	CONDITION: OUT
MATERIAL: PLA A	MATERIAL LENGTH: Nonemm	EMPTY ARXEL INDEX: floor:10,row:23,col:0
MATERIAL LENGTH: Nonemm	PATTERN: Type 3 INDEX: floor:10,row:21,col:6	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:10,row:21,col:7	CONDITION: BOUNDARY	EMPTY ARXEL INDEX: floor:10,row:23,col:1
CONDITION: BOUNDARY	MATERIAL: PLA B	CONDITION: OUT
MATERIAL: PLA B	MATERIAL LENGTH: 163.8gmm	EMPTY ARXEL INDEX: floor:10,row:23,col:2
MATERIAL LENGTH: Nonemm	PATTERN: Type 1 INDEX: floor:10,row:21,col:7	CONDITION: OUT
PATTERN: Type 1 INDEX: floor:10,row:21,col:7	CONDITION: OUT	EMPTY ARXEL INDEX: floor:10,row:23,col:3
CONDITION: OUT	EMPTY ARXEL INDEX: floor:10,row:22,col:0	CONDITION: OUT
EMPTY ARXEL INDEX: floor:10,row:22,col:0	EMPTY ARXEL INDEX: floor:10,row:23,col:4	EMPTY ARXEL INDEX: floor:10,row:23,col:4
	CONDITION: FULL	CONDITION: FULL
	MATERIAL: PLA A	MATERIAL: PLA A
	MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: Nonemm
	PATTERN: Type 3 INDEX: floor:10,row:23,col:5	PATTERN: Type 3 INDEX: floor:10,row:23,col:5
	CONDITION: FULL	CONDITION: FULL
	MATERIAL: PLA A	MATERIAL: PLA A
	MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: Nonemm
	PATTERN: Type 3	PATTERN: Type 3

INDEX: floor:10,row:23,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:10,row:23,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:10,row:24,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:10,row:24,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:10,row:24,col:2

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:10,row:24,col:3

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:10,row:24,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:10,row:24,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:10,row:24,col:6

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:10,row:24,col:7

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: Nonemmm

PATTERN: Type 1

INDEX: floor:11,row:0,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:0,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:0,col:2

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:0,col:3

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:0,col:4

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:0,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:0,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:0,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:1,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:1,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:1,col:2

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:11,row:1,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:11,row:1,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:11,row:1,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:1,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:1,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:2,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:2,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:11,row:2,col:2

CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:2,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:2,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:11,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:3,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:3,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:3,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:3,col:6
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:3,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:4,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:4,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:4,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:11,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:5,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:5,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:5,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:5,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:5,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:5,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:6,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:6,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:6,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:6,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:11,row:6,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:6,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:6,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:6,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:7,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:7,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:7,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:7,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:7,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:7,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:7,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:7,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:8,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:11,row:8,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:8,col:2

CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:11,row:8,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:8,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 256.39mm
PATTERN: Type 3
INDEX: floor:11,row:8,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:8,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:8,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:9,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:9,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:11,row:9,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:9,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:9,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:11,row:9,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:11,row:9,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:9,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:10,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:11,row:10,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:10,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:10,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:10,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:10,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:10,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:10,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:11,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:11,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:11,row:11,col:2
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:11,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:11,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:11,row:11,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:11,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:11,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:12,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:12,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:11,row:12,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:11,row:12,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:11,row:12,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:12,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1

INDEX: floor:11,row:12,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:12,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:13,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:13,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:11,row:13,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:11,row:13,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:11,row:13,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:13,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 256.39mm
PATTERN: Type 1
INDEX: floor:11,row:13,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:13,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:14,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:11,row:14,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:11,row:14,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:11,row:14,col:5

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: Nonemm

PATTERN: Type 1
INDEX: floor:11,row:14,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:14,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:15,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:15,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:15,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:11,row:15,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:11,row:15,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:11,row:15,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:11,row:15,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:15,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:16,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:16,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:16,col:2

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:11,row:16,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:16,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:11,row:16,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:11,row:16,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:16,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:17,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:17,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:17,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:11,row:17,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:11,row:17,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:11,row:17,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:11,row:17,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 256.39mm
PATTERN: Type 3
INDEX: floor:11,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:11,row:18,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:11,row:18,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:11,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:19,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:11,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:11,row:19,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:11,row:19,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:11,row:19,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:20,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:20,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:20,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:11,row:20,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3

INDEX: floor:11,row:20,col:6	CONDITION: FULL
CONDITION: BOUNDARY	MATERIAL: PLA A
MATERIAL: PLA B	MATERIAL LENGTH: Nonemm
MATERIAL LENGTH: 163.89mm	PATTERN: Type 3
PATTERN: Type 1	INDEX: floor:11,row:22,col:5
INDEX: floor:11,row:20,col:7	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL	MATERIAL LENGTH: Nonemm
INDEX: floor:11,row:21,col:0	PATTERN: Type 3
CONDITION: OUT	INDEX: floor:11,row:22,col:6
EMPTY ARXEL	CONDITION: FULL
INDEX: floor:11,row:21,col:1	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:11,row:21,col:2	INDEX: floor:11,row:22,col:7
CONDITION: OUT	CONDITION: BOUNDARY
EMPTY ARXEL	MATERIAL: PLA B
INDEX: floor:11,row:21,col:3	MATERIAL LENGTH: Nonemm
CONDITION: OUT	PATTERN: Type 1
EMPTY ARXEL	INDEX: floor:11,row:23,col:0
INDEX: floor:11,row:21,col:4	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL
MATERIAL: PLA A	INDEX: floor:11,row:23,col:1
MATERIAL LENGTH: Nonemm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:11,row:21,col:5	INDEX: floor:11,row:23,col:2
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: Nonemm	INDEX: floor:11,row:23,col:3
PATTERN: Type 3	CONDITION: OUT
INDEX: floor:11,row:21,col:6	EMPTY ARXEL
CONDITION: FULL	INDEX: floor:11,row:23,col:4
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
PATTERN: Type 3	MATERIAL LENGTH: Nonemm
INDEX: floor:11,row:21,col:7	PATTERN: Type 3
CONDITION: OUT	INDEX: floor:11,row:23,col:5
EMPTY ARXEL	CONDITION: FULL
INDEX: floor:11,row:22,col:0	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: Nonemm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:11,row:22,col:1	INDEX: floor:11,row:23,col:6
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:11,row:22,col:2	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:11,row:23,col:7
INDEX: floor:11,row:22,col:3	CONDITION: BOUNDARY
CONDITION: OUT	MATERIAL: PLA B
EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:11,row:22,col:4	

PATTERN: Type 1
INDEX: floor:11,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:11,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:24,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:24,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:11,row:24,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:12,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:0,col:5

INDEX: floor:12,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:0,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:12,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:1,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:1,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:1,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:2,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:2,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:2,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:2,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:2,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:2,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:2,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:3,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:3,col:1

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:12,row:3,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:12,row:3,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:3,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:12,row:3,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:3,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:3,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:4,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:4,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:4,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:4,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:4,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:4,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:4,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:4,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:5,col:0

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:12,row:5,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:5,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:5,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:12,row:5,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:5,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:5,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:5,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:6,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:6,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:6,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:6,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:6,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:6,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:6,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:6,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:7,col:0
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:7,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:7,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:7,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:7,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:7,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:7,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:7,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:8,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:8,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:8,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:8,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:8,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:8,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:8,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:8,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:9,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:9,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:9,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:9,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:9,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:9,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:12,row:9,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:9,col:7
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:10,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:12,row:10,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:10,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:10,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:10,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:12,row:10,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:12,row:10,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:10,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:11,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:11,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:11,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:11,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:11,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:12,row:11,col:5

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:12,row:11,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:11,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:12,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:12,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:12,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:12,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:12,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:12,col:5

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: Nonemm

PATTERN: Type 1

INDEX: floor:12,row:12,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:12,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:13,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:13,col:1

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:12,row:13,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:13,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:13,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:13,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:13,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:13,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:14,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:14,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:12,row:14,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:14,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:14,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:14,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:14,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:14,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:15,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:15,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:15,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:15,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:15,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:15,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:15,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:15,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:16,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:16,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:16,col:2

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:12,row:16,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:16,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:16,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:16,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:12,row:16,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:17,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:17,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:17,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:17,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:17,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:17,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:17,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: Nonemm

PATTERN: Type 1
INDEX: floor:12,row:17,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:18,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:18,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:18,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:18,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:12,row:18,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:18,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:18,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:12,row:18,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:19,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:19,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:19,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:19,col:3

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: Nonemm

PATTERN: Type 1
INDEX: floor:12,row:19,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:19,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:19,col:6

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:12,row:19,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:20,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:20,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:20,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:20,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:12,row:20,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:12,row:20,col:5

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemmm
PATTERN: Type 3
INDEX: floor:12,row:20,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:20,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:12,row:21,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:21,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:21,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:21,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemmm
PATTERN: Type 3
INDEX: floor:12,row:21,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemmm
PATTERN: Type 3
INDEX: floor:12,row:21,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:21,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:12,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:22,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemmm
PATTERN: Type 3
INDEX: floor:12,row:22,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemmm
PATTERN: Type 3
INDEX: floor:12,row:22,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:22,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:12,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:23,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:23,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemmm
PATTERN: Type 3
INDEX: floor:12,row:23,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemmm
PATTERN: Type 3

INDEX: floor:12,row:23,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:23,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:12,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:12,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:12,row:24,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:24,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:12,row:24,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:13,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:0,col:2
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:13,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:0,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:0,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 256.39mm
PATTERN: Type 1
INDEX: floor:13,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:1,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:1,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:1,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:2,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:2,col:1
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:13,row:2,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:2,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:13,row:2,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:13,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:3,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:3,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:3,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:13,row:3,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:3,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:13,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:4,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:13,row:4,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:4,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:13,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:13,row:5,col:2
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:5,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:5,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:13,row:5,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:5,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:5,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:6,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:6,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:6,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:6,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:13,row:6,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:6,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:13,row:6,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:6,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:7,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:7,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:7,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:7,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:7,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemmm
PATTERN: Type 3
INDEX: floor:13,row:7,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemmm
PATTERN: Type 1
INDEX: floor:13,row:7,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:7,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:8,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:13,row:8,col:1
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:13,row:8,col:2	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:13,row:9,col:5
MATERIAL LENGTH: 163.89mm	CONDITION: BOUNDARY
PATTERN: Type 3	MATERIAL: PLA B
INDEX: floor:13,row:8,col:3	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 1
MATERIAL: PLA A	INDEX: floor:13,row:9,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:13,row:8,col:4	INDEX: floor:13,row:9,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:13,row:10,col:0
PATTERN: Type 3	CONDITION: BOUNDARY
INDEX: floor:13,row:8,col:5	MATERIAL: PLA B
CONDITION: BOUNDARY	MATERIAL LENGTH: 163.89mm
MATERIAL: PLA B	PATTERN: Type 1
MATERIAL LENGTH: 90.99mm	INDEX: floor:13,row:10,col:1
PATTERN: Type 1	CONDITION: FULL
INDEX: floor:13,row:8,col:6	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:13,row:8,col:7	INDEX: floor:13,row:10,col:2
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:13,row:9,col:0	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:13,row:10,col:3
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:13,row:9,col:1	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:13,row:10,col:4
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:13,row:9,col:2	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:13,row:10,col:5
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:13,row:9,col:3	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:13,row:10,col:6
MATERIAL LENGTH: 163.89mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:13,row:9,col:4	INDEX: floor:13,row:10,col:7
	CONDITION: OUT

EMPTY ARXEL INDEX: floor:13,row:11,col:0	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: Nonemm
EMPTY ARXEL INDEX: floor:13,row:11,col:1	PATTERN: Type 3 INDEX: floor:13,row:12,col:4
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: Nonemm
PATTERN: Type 3 INDEX: floor:13,row:11,col:2	PATTERN: Type 3 INDEX: floor:13,row:12,col:5
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm	MATERIAL LENGTH: Nonemm
PATTERN: Type 3 INDEX: floor:13,row:11,col:3	PATTERN: Type 3 INDEX: floor:13,row:12,col:6
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:13,row:12,col:7
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:13,row:11,col:4	EMPTY ARXEL INDEX: floor:13,row:13,col:0
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:13,row:13,col:1
MATERIAL LENGTH: 90.99mm	CONDITION: BOUNDARY
PATTERN: Type 3 INDEX: floor:13,row:11,col:5	MATERIAL: PLA B
CONDITION: FULL	MATERIAL LENGTH: 163.89mm
MATERIAL: PLA A	PATTERN: Type 1 INDEX: floor:13,row:13,col:2
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3 INDEX: floor:13,row:11,col:6	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: Nonemm
EMPTY ARXEL INDEX: floor:13,row:11,col:7	PATTERN: Type 3 INDEX: floor:13,row:13,col:3
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:13,row:12,col:0	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: Nonemm
EMPTY ARXEL INDEX: floor:13,row:12,col:1	PATTERN: Type 3 INDEX: floor:13,row:13,col:4
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: Nonemm
PATTERN: Type 3 INDEX: floor:13,row:12,col:2	PATTERN: Type 3 INDEX: floor:13,row:13,col:5
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: Nonemm
PATTERN: Type 3 INDEX: floor:13,row:12,col:3	PATTERN: Type 3 INDEX: floor:13,row:13,col:6
CONDITION: FULL	CONDITION: OUT

EMPTY ARXEL INDEX: floor:13,row:13,col:7	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: Nonemm
EMPTY ARXEL INDEX: floor:13,row:14,col:0	PATTERN: Type 3 INDEX: floor:13,row:15,col:4
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:13,row:14,col:1	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: Nonemm
EMPTY ARXEL INDEX: floor:13,row:14,col:2	PATTERN: Type 3 INDEX: floor:13,row:15,col:5
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: Nonemm
PATTERN: Type 3 INDEX: floor:13,row:14,col:3	PATTERN: Type 3 INDEX: floor:13,row:15,col:6
CONDITION: FULL	CONDITION: BOUNDARY
MATERIAL: PLA A	MATERIAL: PLA B
MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3 INDEX: floor:13,row:14,col:4	PATTERN: Type 1 INDEX: floor:13,row:15,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:13,row:16,col:0
MATERIAL LENGTH: Nonemm	CONDITION: OUT
PATTERN: Type 3 INDEX: floor:13,row:14,col:5	EMPTY ARXEL INDEX: floor:13,row:16,col:1
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:13,row:16,col:2
MATERIAL LENGTH: Nonemm	CONDITION: BOUNDARY
PATTERN: Type 3 INDEX: floor:13,row:14,col:6	MATERIAL: PLA B
CONDITION: BOUNDARY	MATERIAL LENGTH: 163.89mm
MATERIAL: PLA B	PATTERN: Type 1 INDEX: floor:13,row:16,col:3
MATERIAL LENGTH: 163.89mm	CONDITION: FULL
PATTERN: Type 1 INDEX: floor:13,row:14,col:7	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 163.89mm
EMPTY ARXEL INDEX: floor:13,row:15,col:0	PATTERN: Type 3 INDEX: floor:13,row:16,col:4
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL INDEX: floor:13,row:15,col:1	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: Nonemm
EMPTY ARXEL INDEX: floor:13,row:15,col:2	PATTERN: Type 3 INDEX: floor:13,row:16,col:5
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: Nonemm
PATTERN: Type 3 INDEX: floor:13,row:15,col:3	PATTERN: Type 3 INDEX: floor:13,row:16,col:6
CONDITION: FULL	CONDITION: BOUNDARY

MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:13,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:13,row:17,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:13,row:17,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:13,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:13,row:18,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:13,row:18,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:13,row:18,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:13,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:13,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:13,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:13,row:19,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:13,row:19,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3 INDEX: floor:13,row:19,col:7	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemm
CONDITION: BOUNDARY MATERIAL: PLA B MATERIAL LENGTH: 163.89mm	PATTERN: Type 3 INDEX: floor:13,row:21,col:5
PATTERN: Type 1 INDEX: floor:13,row:20,col:0	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemm
CONDITION: OUT EMPTY ARXEL INDEX: floor:13,row:20,col:1	PATTERN: Type 3 INDEX: floor:13,row:21,col:6
CONDITION: OUT EMPTY ARXEL INDEX: floor:13,row:20,col:2	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
CONDITION: OUT EMPTY ARXEL INDEX: floor:13,row:20,col:3	PATTERN: Type 3 INDEX: floor:13,row:21,col:7
CONDITION: OUT EMPTY ARXEL INDEX: floor:13,row:20,col:4	CONDITION: BOUNDARY MATERIAL: PLA B MATERIAL LENGTH: 163.89mm
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemm	PATTERN: Type 1 INDEX: floor:13,row:22,col:0
PATTERN: Type 3 INDEX: floor:13,row:20,col:5	CONDITION: OUT EMPTY ARXEL INDEX: floor:13,row:22,col:1
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemm	CONDITION: OUT EMPTY ARXEL INDEX: floor:13,row:22,col:2
PATTERN: Type 3 INDEX: floor:13,row:20,col:6	CONDITION: OUT EMPTY ARXEL INDEX: floor:13,row:22,col:3
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 163.89mm	CONDITION: OUT EMPTY ARXEL INDEX: floor:13,row:22,col:4
PATTERN: Type 3 INDEX: floor:13,row:20,col:7	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemm
CONDITION: BOUNDARY MATERIAL: PLA B MATERIAL LENGTH: 90.99mm	PATTERN: Type 3 INDEX: floor:13,row:22,col:5
PATTERN: Type 1 INDEX: floor:13,row:21,col:0	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemm
CONDITION: OUT EMPTY ARXEL INDEX: floor:13,row:21,col:1	PATTERN: Type 3 INDEX: floor:13,row:22,col:6
CONDITION: OUT EMPTY ARXEL INDEX: floor:13,row:21,col:2	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
CONDITION: OUT EMPTY ARXEL INDEX: floor:13,row:21,col:3	PATTERN: Type 3 INDEX: floor:13,row:22,col:7
CONDITION: OUT EMPTY ARXEL INDEX: floor:13,row:21,col:4	CONDITION: BOUNDARY MATERIAL: PLA B MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:13,row:23,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:13,row:23,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:13,row:23,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:13,row:23,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:13,row:23,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:13,row:23,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:13,row:23,col:6

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:13,row:23,col:7

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:13,row:24,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:13,row:24,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:13,row:24,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:13,row:24,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:13,row:24,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:13,row:24,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:13,row:24,col:6

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:13,row:24,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:0,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:0,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:0,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:0,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:0,col:4

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:0,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:0,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:0,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:1,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:1,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:1,col:2

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:14,row:1,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3 INDEX: floor:14,row:1,col:4	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 1 INDEX: floor:14,row:3,col:2
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: 163.89mm	MATERIAL: PLA A
PATTERN: Type 3 INDEX: floor:14,row:1,col:5	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:14,row:3,col:3
EMPTY ARXEL INDEX: floor:14,row:1,col:6	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL INDEX: floor:14,row:1,col:7	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:14,row:3,col:4
EMPTY ARXEL INDEX: floor:14,row:2,col:0	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL INDEX: floor:14,row:2,col:1	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:14,row:3,col:5
EMPTY ARXEL INDEX: floor:14,row:2,col:2	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:14,row:3,col:6
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 256.39mm	EMPTY ARXEL INDEX: floor:14,row:3,col:7
PATTERN: Type 3 INDEX: floor:14,row:2,col:3	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:14,row:4,col:0
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL INDEX: floor:14,row:4,col:1
PATTERN: Type 3 INDEX: floor:14,row:2,col:4	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 256.39mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3 INDEX: floor:14,row:4,col:2
PATTERN: Type 3 INDEX: floor:14,row:2,col:5	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL INDEX: floor:14,row:2,col:6	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:14,row:4,col:3
EMPTY ARXEL INDEX: floor:14,row:2,col:7	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL INDEX: floor:14,row:3,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:14,row:4,col:4
EMPTY ARXEL INDEX: floor:14,row:3,col:1	CONDITION: FULL
CONDITION: BOUNDARY	MATERIAL: PLA A
MATERIAL: PLA B	MATERIAL LENGTH: 163.89mm
	PATTERN: Type 3 INDEX: floor:14,row:4,col:5

CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:14,row:4,col:6	MATERIAL LENGTH: 163.89mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:14,row:6,col:2
INDEX: floor:14,row:4,col:7	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL	MATERIAL LENGTH: 163.89mm
INDEX: floor:14,row:5,col:0	PATTERN: Type 3
CONDITION: BOUNDARY	INDEX: floor:14,row:6,col:3
MATERIAL: PLA B	CONDITION: FULL
MATERIAL LENGTH: 163.89mm	MATERIAL: PLA A
PATTERN: Type 1	MATERIAL LENGTH: 90.99mm
INDEX: floor:14,row:5,col:1	PATTERN: Type 3
CONDITION: FULL	INDEX: floor:14,row:6,col:4
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
PATTERN: Type 3	MATERIAL LENGTH: 163.89mm
INDEX: floor:14,row:5,col:2	PATTERN: Type 3
CONDITION: FULL	INDEX: floor:14,row:6,col:5
MATERIAL: PLA A	CONDITION: BOUNDARY
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA B
PATTERN: Type 3	MATERIAL LENGTH: 90.99mm
INDEX: floor:14,row:5,col:3	PATTERN: Type 1
CONDITION: FULL	INDEX: floor:14,row:6,col:6
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL
PATTERN: Type 3	INDEX: floor:14,row:6,col:7
INDEX: floor:14,row:5,col:4	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL
MATERIAL: PLA A	INDEX: floor:14,row:7,col:0
MATERIAL LENGTH: 163.89mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:14,row:5,col:5	MATERIAL LENGTH: 163.89mm
CONDITION: BOUNDARY	PATTERN: Type 3
MATERIAL: PLA B	INDEX: floor:14,row:7,col:1
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 1	MATERIAL: PLA A
INDEX: floor:14,row:5,col:6	MATERIAL LENGTH: 163.89mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:14,row:7,col:2
INDEX: floor:14,row:5,col:7	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:14,row:6,col:0	PATTERN: Type 3
CONDITION: FULL	INDEX: floor:14,row:7,col:3
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: Nonemm	MATERIAL: PLA A
PATTERN: Type 3	MATERIAL LENGTH: 90.99mm
INDEX: floor:14,row:6,col:1	

PATTERN: Type 3
INDEX: floor:14,row:7,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:14,row:7,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:14,row:7,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:7,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:8,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:14,row:8,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:14,row:8,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:14,row:8,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:14,row:8,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:14,row:8,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:14,row:8,col:6
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:8,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:9,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:14,row:9,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:14,row:9,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:14,row:9,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:14,row:9,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:14,row:9,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:14,row:9,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:9,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:10,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:14,row:10,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3

INDEX: floor:14,row:10,col:2	CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3	PATTERN: Type 3	PATTERN: Type 3
INDEX: floor:14,row:10,col:3	INDEX: floor:14,row:11,col:6	INDEX: floor:14,row:11,col:6
CONDITION: FULL	CONDITION: OUT	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:14,row:11,col:7	INDEX: floor:14,row:11,col:7
PATTERN: Type 3	CONDITION: OUT	CONDITION: OUT
INDEX: floor:14,row:10,col:4	EMPTY ARXEL	EMPTY ARXEL
CONDITION: FULL	INDEX: floor:14,row:12,col:0	INDEX: floor:14,row:12,col:0
MATERIAL: PLA A	CONDITION: OUT	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL	EMPTY ARXEL
PATTERN: Type 3	INDEX: floor:14,row:12,col:1	INDEX: floor:14,row:12,col:1
INDEX: floor:14,row:10,col:5	CONDITION: FULL	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 163.89mm	MATERIAL LENGTH: 163.89mm
MATERIAL LENGTH: 163.89mm	PATTERN: Type 3	PATTERN: Type 3
PATTERN: Type 3	INDEX: floor:14,row:12,col:2	INDEX: floor:14,row:12,col:2
INDEX: floor:14,row:10,col:6	CONDITION: FULL	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A	MATERIAL: PLA A
EMPTY ARXEL	MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: Nonemm
INDEX: floor:14,row:10,col:7	PATTERN: Type 3	PATTERN: Type 3
CONDITION: OUT	INDEX: floor:14,row:12,col:3	INDEX: floor:14,row:12,col:3
EMPTY ARXEL	CONDITION: FULL	CONDITION: FULL
INDEX: floor:14,row:11,col:0	MATERIAL: PLA A	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: Nonemm
EMPTY ARXEL	PATTERN: Type 3	PATTERN: Type 3
INDEX: floor:14,row:11,col:1	INDEX: floor:14,row:12,col:4	INDEX: floor:14,row:12,col:4
CONDITION: FULL	CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: Nonemm
PATTERN: Type 3	PATTERN: Type 3	PATTERN: Type 3
INDEX: floor:14,row:11,col:2	INDEX: floor:14,row:12,col:5	INDEX: floor:14,row:12,col:5
CONDITION: FULL	CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: Nonemm
PATTERN: Type 3	PATTERN: Type 3	PATTERN: Type 3
INDEX: floor:14,row:11,col:3	INDEX: floor:14,row:12,col:6	INDEX: floor:14,row:12,col:6
CONDITION: FULL	CONDITION: BOUNDARY	CONDITION: BOUNDARY
MATERIAL: PLA A	MATERIAL: PLA B	MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm	MATERIAL LENGTH: 163.89mm	MATERIAL LENGTH: 163.89mm
PATTERN: Type 3	PATTERN: Type 1	PATTERN: Type 1
INDEX: floor:14,row:11,col:4	INDEX: floor:14,row:12,col:7	INDEX: floor:14,row:12,col:7
CONDITION: FULL	CONDITION: OUT	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:14,row:13,col:0	INDEX: floor:14,row:13,col:0
PATTERN: Type 3	CONDITION: OUT	CONDITION: OUT
INDEX: floor:14,row:11,col:5	EMPTY ARXEL	EMPTY ARXEL
CONDITION: FULL	INDEX: floor:14,row:13,col:1	INDEX: floor:14,row:13,col:1

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:14,row:13,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:13,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:13,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:13,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:13,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:14,row:13,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:14,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:14,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:14,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:14,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:14,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:14,row:14,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:15,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:15,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:15,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:15,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:15,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:15,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:14,row:15,col:7
CONDITION: BOUNDARY

MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:14,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:14,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:14,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:16,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:16,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:14,row:16,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:14,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:17,col:3
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:14,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:17,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:17,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 256.39mm
PATTERN: Type 3
INDEX: floor:14,row:17,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:14,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:14,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:18,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:18,col:6
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:14,row:18,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:14,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:14,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:19,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:19,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:14,row:19,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:14,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:20,col:2
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:14,row:20,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:20,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:20,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:20,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:14,row:20,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:14,row:21,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:21,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:21,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:14,row:21,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:21,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:14,row:21,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3 INDEX: floor:14,row:21,col:7	MATERIAL LENGTH: 90.99mm
CONDITION: BOUNDARY	PATTERN: Type 3 INDEX: floor:14,row:23,col:5
MATERIAL: PLA B	CONDITION: FULL
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
PATTERN: Type 1 INDEX: floor:14,row:22,col:0	MATERIAL LENGTH: Nonemm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:14,row:23,col:6
EMPTY ARXEL INDEX: floor:14,row:22,col:1	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL INDEX: floor:14,row:22,col:2	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:14,row:23,col:7
EMPTY ARXEL INDEX: floor:14,row:22,col:3	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:14,row:24,col:0
EMPTY ARXEL INDEX: floor:14,row:22,col:4	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:14,row:24,col:1
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: Nonemm	EMPTY ARXEL INDEX: floor:14,row:24,col:2
PATTERN: Type 3 INDEX: floor:14,row:22,col:5	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:14,row:24,col:3
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: Nonemm	EMPTY ARXEL INDEX: floor:14,row:24,col:4
PATTERN: Type 3 INDEX: floor:14,row:22,col:6	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3 INDEX: floor:14,row:24,col:5
PATTERN: Type 3 INDEX: floor:14,row:22,col:7	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL INDEX: floor:14,row:23,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:14,row:24,col:6
EMPTY ARXEL INDEX: floor:14,row:23,col:1	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL INDEX: floor:14,row:23,col:2	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:14,row:24,col:7
EMPTY ARXEL INDEX: floor:14,row:23,col:3	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:15,row:0,col:0
EMPTY ARXEL INDEX: floor:14,row:23,col:4	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:15,row:0,col:1
MATERIAL: PLA A	CONDITION: OUT
	EMPTY ARXEL

INDEX: floor:15,row:0,col:2

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:0,col:3

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:0,col:4

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:0,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:0,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:0,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:1,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:1,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:1,col:2

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:15,row:1,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:15,row:1,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:15,row:1,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:1,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:1,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:2,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:2,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:2,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 256.39mm

PATTERN: Type 3

INDEX: floor:15,row:2,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:15,row:2,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:15,row:2,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:2,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:2,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:3,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:15,row:3,col:1

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:15,row:3,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:15,row:3,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:15,row:3,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:15,row:3,col:5

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:15,row:3,col:6

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:3,col:7

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:4,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:4,col:1

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:15,row:4,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:15,row:4,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:15,row:4,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:15,row:4,col:5

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:15,row:4,col:6

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:4,col:7

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:5,col:0

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:15,row:5,col:1

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:15,row:5,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:15,row:5,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:15,row:5,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:15,row:5,col:5

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:15,row:5,col:6

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:5,col:7

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:6,col:0

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:15,row:6,col:1

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:15,row:6,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:15,row:6,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:15,row:6,col:3

PATTERN: Type 3
INDEX: floor:15,row:6,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:6,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:15,row:6,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:6,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:7,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:7,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:15,row:7,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:7,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:7,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:7,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:7,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:7,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:8,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:8,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:15,row:8,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:8,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:15,row:8,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:15,row:8,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:15,row:8,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:8,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:9,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:15,row:9,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:15,row:9,col:2	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3
PATTERN: Type 3	INDEX: floor:15,row:10,col:5
INDEX: floor:15,row:9,col:3	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 163.89mm
MATERIAL LENGTH: 163.89mm	PATTERN: Type 3
PATTERN: Type 3	INDEX: floor:15,row:10,col:6
INDEX: floor:15,row:9,col:4	CONDITION: BOUNDARY
CONDITION: FULL	MATERIAL: PLA B
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 1
PATTERN: Type 3	INDEX: floor:15,row:10,col:7
INDEX: floor:15,row:9,col:5	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL
MATERIAL: PLA A	INDEX: floor:15,row:11,col:0
MATERIAL LENGTH: Nonemmm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:15,row:9,col:6	INDEX: floor:15,row:11,col:1
CONDITION: BOUNDARY	CONDITION: FULL
MATERIAL: PLA B	MATERIAL: PLA A
MATERIAL LENGTH: Nonemmm	MATERIAL LENGTH: 163.89mm
PATTERN: Type 1	PATTERN: Type 3
INDEX: floor:15,row:9,col:7	INDEX: floor:15,row:11,col:2
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:15,row:10,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: BOUNDARY	PATTERN: Type 3
MATERIAL: PLA B	INDEX: floor:15,row:11,col:3
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 1	MATERIAL: PLA A
INDEX: floor:15,row:10,col:1	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:15,row:11,col:4
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:15,row:10,col:2	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:15,row:11,col:5
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:15,row:10,col:3	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:15,row:11,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: BOUNDARY
PATTERN: Type 3	MATERIAL: PLA B
INDEX: floor:15,row:10,col:4	MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:15,row:11,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:12,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:12,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:15,row:12,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:12,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:12,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:12,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:12,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:15,row:12,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:13,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:13,col:1

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:15,row:13,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:13,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:13,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:13,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:13,col:6

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:13,col:7

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:15,row:14,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:14,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:14,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:14,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:14,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:14,col:5

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:15,row:14,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:15,row:14,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:15,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:15,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:15,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:15,row:15,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:15,row:15,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:15,row:15,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:15,row:15,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:15,row:15,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:15,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:15,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:15,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:15,row:16,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:15,row:16,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:15,row:16,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:15,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:15,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:17,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:17,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:17,col:6

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:17,col:7

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:15,row:18,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:18,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:18,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:18,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:18,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:18,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:18,col:6

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:15,row:18,col:7

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:15,row:19,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:19,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:19,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:19,col:3

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 256.39mm

PATTERN: Type 1
INDEX: floor:15,row:19,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:19,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:15,row:19,col:6

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:15,row:19,col:7

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:15,row:20,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:20,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:20,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:15,row:20,col:3

CONDITION: OUT

EMPTY ARXEL INDEX: floor:15,row:20,col:4	CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	MATERIAL LENGTH: Nonemm	EMPTY ARXEL INDEX: floor:15,row:22,col:1
PATTERN: Type 3 INDEX: floor:15,row:20,col:5	CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	MATERIAL LENGTH: Nonemm	EMPTY ARXEL INDEX: floor:15,row:22,col:2
PATTERN: Type 3 INDEX: floor:15,row:20,col:6	CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	MATERIAL LENGTH: 163.89mm	EMPTY ARXEL INDEX: floor:15,row:22,col:3
PATTERN: Type 3 INDEX: floor:15,row:20,col:7	CONDITION: FULL	CONDITION: OUT
CONDITION: OUT	MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:15,row:22,col:4
EMPTY ARXEL INDEX: floor:15,row:21,col:0	MATERIAL LENGTH: 90.99mm	CONDITION: FULL
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:15,row:22,col:5	MATERIAL: PLA A
EMPTY ARXEL INDEX: floor:15,row:21,col:1	CONDITION: FULL	MATERIAL LENGTH: Nonemm
CONDITION: OUT	MATERIAL: PLA A	PATTERN: Type 3 INDEX: floor:15,row:22,col:6
EMPTY ARXEL INDEX: floor:15,row:21,col:2	MATERIAL LENGTH: 90.99mm	CONDITION: FULL
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:15,row:22,col:7	MATERIAL: PLA A
EMPTY ARXEL INDEX: floor:15,row:21,col:3	CONDITION: OUT	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	EMPTY ARXEL INDEX: floor:15,row:23,col:0	PATTERN: Type 3 INDEX: floor:15,row:22,col:7
EMPTY ARXEL INDEX: floor:15,row:21,col:4	CONDITION: OUT	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:15,row:23,col:1	EMPTY ARXEL INDEX: floor:15,row:23,col:0
MATERIAL: PLA A	CONDITION: OUT	CONDITION: OUT
MATERIAL LENGTH: Nonemm	EMPTY ARXEL INDEX: floor:15,row:23,col:2	EMPTY ARXEL INDEX: floor:15,row:23,col:1
PATTERN: Type 3 INDEX: floor:15,row:21,col:5	CONDITION: OUT	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:15,row:23,col:3	EMPTY ARXEL INDEX: floor:15,row:23,col:2
MATERIAL: PLA A	CONDITION: OUT	CONDITION: OUT
MATERIAL LENGTH: Nonemm	EMPTY ARXEL INDEX: floor:15,row:23,col:4	EMPTY ARXEL INDEX: floor:15,row:23,col:3
PATTERN: Type 3 INDEX: floor:15,row:21,col:6	CONDITION: FULL	CONDITION: OUT
CONDITION: FULL	MATERIAL: PLA A	EMPTY ARXEL INDEX: floor:15,row:23,col:4
MATERIAL: PLA A	MATERIAL LENGTH: Nonemm	CONDITION: FULL
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3 INDEX: floor:15,row:23,col:5	MATERIAL: PLA A
PATTERN: Type 3 INDEX: floor:15,row:21,col:7	CONDITION: FULL	MATERIAL LENGTH: Nonemm
CONDITION: OUT	MATERIAL: PLA A	PATTERN: Type 3 INDEX: floor:15,row:23,col:5
EMPTY ARXEL INDEX: floor:15,row:22,col:0	MATERIAL LENGTH: Nonemm	CONDITION: FULL
	PATTERN: Type 3	MATERIAL: PLA A
		MATERIAL LENGTH: Nonemm
		PATTERN: Type 3

INDEX: floor:15,row:23,col:6	CONDITION: BOUNDARY	CONDITION: OUT
	MATERIAL: PLA B	EMPTY ARXEL
	MATERIAL LENGTH: 163.89mm	INDEX: floor:16,row:0,col:5
	PATTERN: Type 1	CONDITION: OUT
INDEX: floor:15,row:23,col:7	CONDITION: OUT	EMPTY ARXEL
	EMPTY ARXEL	INDEX: floor:16,row:0,col:6
INDEX: floor:15,row:24,col:0	CONDITION: OUT	CONDITION: OUT
	EMPTY ARXEL	INDEX: floor:16,row:0,col:7
INDEX: floor:15,row:24,col:1	CONDITION: OUT	CONDITION: OUT
	EMPTY ARXEL	INDEX: floor:16,row:1,col:0
INDEX: floor:15,row:24,col:2	CONDITION: OUT	CONDITION: OUT
	EMPTY ARXEL	INDEX: floor:16,row:1,col:1
INDEX: floor:15,row:24,col:3	CONDITION: OUT	CONDITION: OUT
	EMPTY ARXEL	INDEX: floor:16,row:1,col:2
INDEX: floor:15,row:24,col:4	CONDITION: BOUNDARY	CONDITION: BOUNDARY
	MATERIAL: PLA B	MATERIAL: PLA B
	MATERIAL LENGTH: 163.89mm	PATTERN: Type 1
	PATTERN: Type 1	INDEX: floor:16,row:1,col:3
INDEX: floor:15,row:24,col:5	CONDITION: FULL	CONDITION: FULL
	MATERIAL: PLA A	MATERIAL: PLA A
	MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
INDEX: floor:15,row:24,col:6	CONDITION: FULL	PATTERN: Type 3
	MATERIAL: PLA A	INDEX: floor:16,row:1,col:4
	MATERIAL LENGTH: 90.99mm	CONDITION: FULL
INDEX: floor:15,row:24,col:7	PATTERN: Type 3	MATERIAL: PLA A
	CONDITION: BOUNDARY	MATERIAL LENGTH: 90.99mm
	MATERIAL: PLA B	PATTERN: Type 3
	MATERIAL LENGTH: 90.99mm	INDEX: floor:16,row:1,col:5
INDEX: floor:15,row:24,col:0	CONDITION: BOUNDARY	CONDITION: BOUNDARY
	MATERIAL: PLA B	MATERIAL: PLA B
	MATERIAL LENGTH: 163.89mm	MATERIAL LENGTH: 163.89mm
INDEX: floor:16,row:0,col:0	PATTERN: Type 1	PATTERN: Type 1
	CONDITION: OUT	INDEX: floor:16,row:1,col:6
INDEX: floor:16,row:0,col:1	CONDITION: OUT	CONDITION: OUT
	EMPTY ARXEL	EMPTY ARXEL
INDEX: floor:16,row:0,col:2	CONDITION: OUT	INDEX: floor:16,row:1,col:7
	EMPTY ARXEL	CONDITION: OUT
INDEX: floor:16,row:0,col:3	CONDITION: OUT	EMPTY ARXEL
	EMPTY ARXEL	INDEX: floor:16,row:2,col:0
INDEX: floor:16,row:0,col:4	CONDITION: FULL	CONDITION: OUT
	EMPTY ARXEL	EMPTY ARXEL
	EMPTY ARXEL	INDEX: floor:16,row:2,col:1
	EMPTY ARXEL	CONDITION: OUT
	EMPTY ARXEL	EMPTY ARXEL
	EMPTY ARXEL	INDEX: floor:16,row:2,col:2
	EMPTY ARXEL	CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:16,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:16,row:2,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:16,row:2,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:16,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 256.39mm
PATTERN: Type 1
INDEX: floor:16,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:16,row:3,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:16,row:3,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:16,row:3,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:16,row:3,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:3,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:16,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:16,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:16,row:4,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:16,row:4,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:16,row:4,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:16,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:16,row:5,col:2	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:16,row:6,col:5
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:16,row:5,col:3	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:16,row:6,col:6
MATERIAL LENGTH: 163.89mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:16,row:5,col:4	INDEX: floor:16,row:6,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:16,row:7,col:0
PATTERN: Type 3	CONDITION: FULL
INDEX: floor:16,row:5,col:5	MATERIAL: PLA A
CONDITION: FULL	MATERIAL LENGTH: 90.99mm
MATERIAL: PLA A	PATTERN: Type 3
MATERIAL LENGTH: 90.99mm	INDEX: floor:16,row:7,col:1
PATTERN: Type 3	CONDITION: FULL
INDEX: floor:16,row:5,col:6	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:16,row:5,col:7	INDEX: floor:16,row:7,col:2
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:16,row:6,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:16,row:7,col:3
MATERIAL LENGTH: 163.89mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:16,row:6,col:1	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:16,row:7,col:4
MATERIAL LENGTH: 163.89mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:16,row:6,col:2	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:16,row:7,col:5
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:16,row:6,col:3	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:16,row:7,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: BOUNDARY
PATTERN: Type 3	MATERIAL: PLA B
INDEX: floor:16,row:6,col:4	MATERIAL LENGTH: 90.99mm

PATTERN: Type 1 INDEX: floor:16,row:7,col:7	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:16,row:9,col:2
EMPTY ARXEL INDEX: floor:16,row:8,col:0	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 163.89mm	PATTERN: Type 3 INDEX: floor:16,row:9,col:3
PATTERN: Type 3 INDEX: floor:16,row:8,col:1	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 163.89mm	PATTERN: Type 3 INDEX: floor:16,row:9,col:4
PATTERN: Type 3 INDEX: floor:16,row:8,col:2	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3 INDEX: floor:16,row:9,col:5
PATTERN: Type 3 INDEX: floor:16,row:8,col:3	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 163.89mm
MATERIAL LENGTH: Nonemm	PATTERN: Type 3 INDEX: floor:16,row:9,col:6
PATTERN: Type 3 INDEX: floor:16,row:8,col:4	CONDITION: BOUNDARY
CONDITION: FULL	MATERIAL: PLA B
MATERIAL: PLA A	MATERIAL LENGTH: 163.89mm
MATERIAL LENGTH: 163.89mm	PATTERN: Type 1 INDEX: floor:16,row:9,col:7
PATTERN: Type 3 INDEX: floor:16,row:8,col:5	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:16,row:10,col:0
MATERIAL: PLA A	CONDITION: BOUNDARY
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA B
PATTERN: Type 3 INDEX: floor:16,row:8,col:6	MATERIAL LENGTH: 90.99mm
CONDITION: BOUNDARY	PATTERN: Type 1 INDEX: floor:16,row:10,col:1
MATERIAL: PLA B	CONDITION: FULL
MATERIAL LENGTH: Nonemm	MATERIAL: PLA A
PATTERN: Type 1 INDEX: floor:16,row:8,col:7	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:16,row:10,col:2
EMPTY ARXEL INDEX: floor:16,row:9,col:0	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3 INDEX: floor:16,row:10,col:3
PATTERN: Type 3 INDEX: floor:16,row:9,col:1	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm

PATTERN: Type 3 INDEX: floor:16,row:10,col:4	MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm	PATTERN: Type 3 INDEX: floor:16,row:11,col:7
PATTERN: Type 3 INDEX: floor:16,row:10,col:5	CONDITION: BOUNDARY MATERIAL: PLA B MATERIAL LENGTH: Nonemm
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm	PATTERN: Type 1 INDEX: floor:16,row:12,col:0
PATTERN: Type 3 INDEX: floor:16,row:10,col:6	CONDITION: OUT EMPTY ARXEL INDEX: floor:16,row:12,col:1
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 163.89mm	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 163.89mm
PATTERN: Type 3 INDEX: floor:16,row:10,col:7	PATTERN: Type 3 INDEX: floor:16,row:12,col:2
CONDITION: OUT EMPTY ARXEL INDEX: floor:16,row:11,col:0	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemm
CONDITION: OUT EMPTY ARXEL INDEX: floor:16,row:11,col:1	PATTERN: Type 3 INDEX: floor:16,row:12,col:3
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemm
PATTERN: Type 3 INDEX: floor:16,row:11,col:2	PATTERN: Type 3 INDEX: floor:16,row:12,col:4
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 163.89mm	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemm
PATTERN: Type 3 INDEX: floor:16,row:11,col:3	PATTERN: Type 3 INDEX: floor:16,row:12,col:5
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: Nonemm
PATTERN: Type 3 INDEX: floor:16,row:11,col:4	PATTERN: Type 3 INDEX: floor:16,row:12,col:6
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 163.89mm	CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 90.99mm
PATTERN: Type 3 INDEX: floor:16,row:11,col:5	PATTERN: Type 3 INDEX: floor:16,row:12,col:7
CONDITION: FULL MATERIAL: PLA A MATERIAL LENGTH: 163.89mm	CONDITION: BOUNDARY MATERIAL: PLA B MATERIAL LENGTH: 90.99mm
PATTERN: Type 3 INDEX: floor:16,row:11,col:6	PATTERN: Type 1 INDEX: floor:16,row:13,col:0
CONDITION: FULL	CONDITION: OUT EMPTY ARXEL INDEX: floor:16,row:13,col:1

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:16,row:13,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:13,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:13,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:13,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:13,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:16,row:13,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:16,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:14,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:14,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:16,row:14,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:14,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:14,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:14,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:16,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:15,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:15,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:15,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:15,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:15,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:15,col:6
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:16,row:15,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:16,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:16,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:16,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:16,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:16,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:16,row:16,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:16,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:17,col:1
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:16,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:16,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:17,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:17,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:16,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:16,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:18,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3

INDEX: floor:16,row:18,col:6

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:16,row:18,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:19,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:19,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:19,col:2

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:19,col:3

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:16,row:19,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3

INDEX: floor:16,row:19,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3

INDEX: floor:16,row:19,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:16,row:19,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:20,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:20,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:20,col:2

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:20,col:3

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:20,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3

INDEX: floor:16,row:20,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3

INDEX: floor:16,row:20,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1

INDEX: floor:16,row:20,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:21,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:21,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:21,col:2

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:21,col:3

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:21,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3

INDEX: floor:16,row:21,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3

INDEX: floor:16,row:21,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:16,row:21,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:16,row:22,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:22,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:22,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:16,row:22,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:23,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:23,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:23,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3

INDEX: floor:16,row:23,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:16,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:16,row:24,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:16,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:16,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:0,col:5

CONDITION: OUT
INDEX: floor:17,row:0,col:6
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:17,row:0,col:7
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:17,row:1,col:0
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:17,row:1,col:1
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:17,row:1,col:2
EMPTY ARXEL
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:17,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:17,row:1,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:1,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:1,col:6
CONDITION: OUT
INDEX: floor:17,row:1,col:7
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:17,row:2,col:0
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:17,row:2,col:1
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:17,row:2,col:2
EMPTY ARXEL
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:17,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:2,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:17,row:2,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:2,col:6
CONDITION: OUT
INDEX: floor:17,row:2,col:7
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:17,row:3,col:0
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:17,row:3,col:1
EMPTY ARXEL
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:17,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:3,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:3,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:3,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3

INDEX: floor:17,row:3,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:17,row:3,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:17,row:4,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:17,row:4,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:17,row:4,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:17,row:4,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:17,row:4,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:17,row:4,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:17,row:4,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:17,row:4,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:17,row:5,col:0

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1

INDEX: floor:17,row:5,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:17,row:5,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:17,row:5,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:17,row:5,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:17,row:5,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:17,row:5,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: Nonemmm

PATTERN: Type 1

INDEX: floor:17,row:5,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:17,row:6,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:17,row:6,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:17,row:6,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:17,row:6,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:17,row:6,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:17,row:6,col:5

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:6,col:6

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:17,row:6,col:7

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:7,col:0

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:7,col:1

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:7,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:17,row:7,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:7,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:7,col:5

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:17,row:7,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:17,row:7,col:7

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:8,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:17,row:8,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:17,row:8,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:17,row:8,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:17,row:8,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:17,row:8,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:17,row:8,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:17,row:8,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:9,col:0

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:17,row:9,col:1

CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:17,row:10,col:3
MATERIAL LENGTH: 163.89mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:17,row:9,col:2	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:17,row:10,col:4
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:17,row:9,col:3	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:17,row:10,col:5
MATERIAL LENGTH: 163.89mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:17,row:9,col:4	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:17,row:10,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:17,row:9,col:5	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:17,row:10,col:7
MATERIAL LENGTH: 90.99mm	CONDITION: BOUNDARY
PATTERN: Type 3	MATERIAL: PLA B
INDEX: floor:17,row:9,col:6	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 1
MATERIAL: PLA A	INDEX: floor:17,row:11,col:0
MATERIAL LENGTH: 163.89mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:17,row:9,col:7	INDEX: floor:17,row:11,col:1
CONDITION: BOUNDARY	CONDITION: FULL
MATERIAL: PLA B	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 1	PATTERN: Type 3
INDEX: floor:17,row:10,col:0	INDEX: floor:17,row:11,col:2
CONDITION: BOUNDARY	CONDITION: FULL
MATERIAL: PLA B	MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 1	PATTERN: Type 3
INDEX: floor:17,row:10,col:1	INDEX: floor:17,row:11,col:3
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3	PATTERN: Type 3
INDEX: floor:17,row:10,col:2	INDEX: floor:17,row:11,col:4
CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3	PATTERN: Type 3
INDEX: floor:17,row:10,col:2	INDEX: floor:17,row:11,col:5
CONDITION: FULL	
MATERIAL: PLA A	
MATERIAL LENGTH: 163.89mm	

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:11,col:6

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:17,row:11,col:7

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:17,row:12,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:12,col:1

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:17,row:12,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:12,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:12,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:12,col:5

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:12,col:6

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:17,row:12,col:7

CONDITION: BOUNDARY

MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:17,row:13,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:13,col:1
CONDITION: BOUNDARY

MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:17,row:13,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:13,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:13,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:13,col:5

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:13,col:6

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:17,row:13,col:7

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:17,row:14,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:14,col:2

CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:14,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:14,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:14,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:14,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:17,row:14,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:17,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:15,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:15,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:15,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:15,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:15,col:5

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:15,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:17,row:15,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:17,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:16,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:16,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:17,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:17,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:17,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:17,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 256.39mm
PATTERN: Type 1
INDEX: floor:17,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:18,col:5
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:18,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:17,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 256.39mm
PATTERN: Type 1
INDEX: floor:17,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:19,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:17,row:19,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:17,row:19,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:20,col:2
CONDITION: OUT

EMPTY ARXEL INDEX: floor:17,row:20,col:3	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:17,row:22,col:2
EMPTY ARXEL INDEX: floor:17,row:20,col:4	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:17,row:22,col:3
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: Nonemm	EMPTY ARXEL INDEX: floor:17,row:22,col:4
PATTERN: Type 3 INDEX: floor:17,row:20,col:5	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: Nonemm
MATERIAL LENGTH: Nonemm	PATTERN: Type 3 INDEX: floor:17,row:22,col:5
PATTERN: Type 3 INDEX: floor:17,row:20,col:6	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL INDEX: floor:17,row:20,col:7	MATERIAL LENGTH: Nonemm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:17,row:22,col:6
EMPTY ARXEL INDEX: floor:17,row:21,col:0	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:17,row:22,col:7
EMPTY ARXEL INDEX: floor:17,row:21,col:1	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:17,row:23,col:0
EMPTY ARXEL INDEX: floor:17,row:21,col:2	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:17,row:23,col:1
EMPTY ARXEL INDEX: floor:17,row:21,col:3	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:17,row:23,col:2
EMPTY ARXEL INDEX: floor:17,row:21,col:4	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:17,row:23,col:3
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: Nonemm	EMPTY ARXEL INDEX: floor:17,row:23,col:4
PATTERN: Type 3 INDEX: floor:17,row:21,col:5	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: Nonemm
MATERIAL LENGTH: Nonemm	PATTERN: Type 3 INDEX: floor:17,row:23,col:5
PATTERN: Type 3 INDEX: floor:17,row:21,col:6	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL INDEX: floor:17,row:21,col:7	MATERIAL LENGTH: Nonemm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:17,row:23,col:6
EMPTY ARXEL INDEX: floor:17,row:22,col:0	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:17,row:23,col:7
EMPTY ARXEL INDEX: floor:17,row:22,col:1	CONDITION: OUT

EMPTY ARXEL
INDEX: floor:17,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:17,row:24,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:17,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:17,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:0,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:0,col:7
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:18,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:18,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:1,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:1,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:1,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:2,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:2,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:2,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:2,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:2,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:18,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:3,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:3,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:3,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:3,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:18,row:3,col:7
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:18,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:4,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:4,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:4,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:18,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:18,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:5,col:2
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:5,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:5,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:5,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:5,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:18,row:5,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:6,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:6,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:6,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:6,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:6,col:4
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:6,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:6,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:6,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:7,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:7,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:7,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:7,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:7,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:7,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:7,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:18,row:7,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:18,row:8,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:18,row:8,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:18,row:8,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:18,row:8,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:18,row:8,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:18,row:8,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:18,row:8,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:18,row:8,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:18,row:9,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:18,row:9,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:18,row:9,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:18,row:9,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:18,row:9,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:18,row:9,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:18,row:9,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:18,row:9,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:18,row:10,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:18,row:10,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:18,row:10,col:2
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:10,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:10,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:10,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:10,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:10,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:18,row:11,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:11,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:11,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:11,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:11,col:4
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:11,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:11,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:11,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:18,row:12,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:12,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:18,row:12,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:12,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:12,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:12,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:12,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:18,row:12,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:18,row:13,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:18,row:13,col:1

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:18,row:13,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:18,row:13,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:18,row:13,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:18,row:13,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:18,row:13,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:18,row:13,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:18,row:14,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:18,row:14,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:18,row:14,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:18,row:14,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:18,row:14,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:18,row:14,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:18,row:14,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:18,row:14,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:18,row:15,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:18,row:15,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:18,row:15,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:18,row:15,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:18,row:15,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3
INDEX: floor:18,row:15,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: Nonemm

PATTERN: Type 3

INDEX: floor:18,row:15,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:18,row:15,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:18,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:16,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:16,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:18,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:19,col:0

MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:17,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:17,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:17,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:18,row:18,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:19,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:18,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:19,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:19,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:19,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:20,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:20,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:20,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:20,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3

INDEX: floor:18,row:20,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:20,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:21,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:21,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:21,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:21,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:21,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:21,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:21,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:18,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:18,row:22,col:5

CONDITION: FULL	CONDITION: FULL
MATERIAL: PLA A	MATERIAL: PLA A
MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: 163.89mm
PATTERN: Type 3	PATTERN: Type 3
INDEX: floor:18,row:22,col:6	INDEX: floor:18,row:24,col:5
CONDITION: OUT	CONDITION: BOUNDARY
EMPTY ARXEL	MATERIAL: PLA B
INDEX: floor:18,row:22,col:7	MATERIAL LENGTH: Nonemm
CONDITION: OUT	PATTERN: Type 1
EMPTY ARXEL	INDEX: floor:18,row:24,col:6
INDEX: floor:18,row:23,col:0	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL
EMPTY ARXEL	INDEX: floor:18,row:24,col:7
INDEX: floor:18,row:23,col:1	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL
EMPTY ARXEL	INDEX: floor:19,row:0,col:0
INDEX: floor:18,row:23,col:2	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL
EMPTY ARXEL	INDEX: floor:19,row:0,col:1
INDEX: floor:18,row:23,col:3	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL
EMPTY ARXEL	INDEX: floor:19,row:0,col:2
INDEX: floor:18,row:23,col:4	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL
MATERIAL: PLA A	INDEX: floor:19,row:0,col:3
MATERIAL LENGTH: Nonemm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:18,row:23,col:5	INDEX: floor:19,row:0,col:4
CONDITION: BOUNDARY	CONDITION: OUT
MATERIAL: PLA B	EMPTY ARXEL
MATERIAL LENGTH: Nonemm	INDEX: floor:19,row:0,col:5
PATTERN: Type 1	CONDITION: OUT
INDEX: floor:18,row:23,col:6	EMPTY ARXEL
CONDITION: OUT	INDEX: floor:19,row:0,col:6
EMPTY ARXEL	CONDITION: OUT
INDEX: floor:18,row:23,col:7	EMPTY ARXEL
CONDITION: OUT	INDEX: floor:19,row:0,col:7
EMPTY ARXEL	CONDITION: OUT
INDEX: floor:18,row:24,col:0	EMPTY ARXEL
CONDITION: OUT	INDEX: floor:19,row:1,col:0
EMPTY ARXEL	CONDITION: OUT
INDEX: floor:18,row:24,col:1	EMPTY ARXEL
CONDITION: OUT	INDEX: floor:19,row:1,col:1
EMPTY ARXEL	CONDITION: OUT
INDEX: floor:18,row:24,col:2	EMPTY ARXEL
CONDITION: OUT	INDEX: floor:19,row:1,col:2
EMPTY ARXEL	CONDITION: BOUNDARY
INDEX: floor:18,row:24,col:3	MATERIAL: PLA B
CONDITION: OUT	MATERIAL LENGTH: 256.39mm
EMPTY ARXEL	PATTERN: Type 1
INDEX: floor:18,row:24,col:4	INDEX: floor:19,row:1,col:3
	CONDITION: FULL

MATERIAL: PLA A	MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3	PATTERN: Type 1
INDEX: floor:19,row:1,col:4	INDEX: floor:19,row:2,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:19,row:3,col:0
PATTERN: Type 3	CONDITION: OUT
INDEX: floor:19,row:1,col:5	EMPTY ARXEL
CONDITION: FULL	INDEX: floor:19,row:3,col:1
MATERIAL: PLA A	CONDITION: BOUNDARY
MATERIAL LENGTH: 163.89mm	MATERIAL: PLA B
PATTERN: Type 3	MATERIAL LENGTH: 90.99mm
INDEX: floor:19,row:1,col:6	PATTERN: Type 1
CONDITION: BOUNDARY	INDEX: floor:19,row:3,col:2
MATERIAL: PLA B	CONDITION: FULL
MATERIAL LENGTH: Nonemmm	MATERIAL: PLA A
PATTERN: Type 1	MATERIAL LENGTH: 163.89mm
INDEX: floor:19,row:1,col:7	PATTERN: Type 3
CONDITION: OUT	INDEX: floor:19,row:3,col:3
EMPTY ARXEL	CONDITION: FULL
INDEX: floor:19,row:2,col:0	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:19,row:2,col:1	INDEX: floor:19,row:3,col:4
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:19,row:2,col:2	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:19,row:3,col:5
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:19,row:2,col:3	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:19,row:3,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: BOUNDARY
PATTERN: Type 3	MATERIAL: PLA B
INDEX: floor:19,row:2,col:4	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 1
MATERIAL: PLA A	INDEX: floor:19,row:3,col:7
MATERIAL LENGTH: 163.89mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:19,row:2,col:5	INDEX: floor:19,row:4,col:0
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:19,row:4,col:1
PATTERN: Type 3	CONDITION: FULL
INDEX: floor:19,row:2,col:6	MATERIAL: PLA A
CONDITION: BOUNDARY	MATERIAL LENGTH: 163.89mm
	PATTERN: Type 3

INDEX: floor:19,row:4,col:2	CONDITION: FULL	
CONDITION: FULL	MATERIAL: PLA A	
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm	
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3	
PATTERN: Type 3	INDEX: floor:19,row:5,col:5	
INDEX: floor:19,row:4,col:3	CONDITION: FULL	
CONDITION: FULL	MATERIAL: PLA A	
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm	
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3	
PATTERN: Type 3	INDEX: floor:19,row:5,col:6	
INDEX: floor:19,row:4,col:4	CONDITION: FULL	
CONDITION: FULL	MATERIAL: PLA A	
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm	
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3	
PATTERN: Type 3	INDEX: floor:19,row:5,col:7	
INDEX: floor:19,row:4,col:5	CONDITION: BOUNDARY	
CONDITION: FULL	MATERIAL: PLA B	
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm	
MATERIAL LENGTH: 90.99mm	PATTERN: Type 1	
PATTERN: Type 3	INDEX: floor:19,row:6,col:0	
INDEX: floor:19,row:4,col:6	CONDITION: FULL	
CONDITION: FULL	MATERIAL: PLA A	
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm	
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3	
PATTERN: Type 3	INDEX: floor:19,row:6,col:1	
INDEX: floor:19,row:4,col:7	CONDITION: FULL	
CONDITION: OUT	MATERIAL: PLA A	
EMPTY ARXEL	MATERIAL LENGTH: 163.89mm	
INDEX: floor:19,row:5,col:0	PATTERN: Type 3	
CONDITION: BOUNDARY	INDEX: floor:19,row:6,col:2	
MATERIAL: PLA B	CONDITION: FULL	
MATERIAL LENGTH: 163.89mm	MATERIAL: PLA A	
PATTERN: Type 1	MATERIAL LENGTH: 90.99mm	
INDEX: floor:19,row:5,col:1	PATTERN: Type 3	
CONDITION: FULL	INDEX: floor:19,row:6,col:3	
MATERIAL: PLA A	CONDITION: FULL	
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A	
PATTERN: Type 3	MATERIAL LENGTH: 90.99mm	
INDEX: floor:19,row:5,col:2	PATTERN: Type 3	
CONDITION: FULL	INDEX: floor:19,row:6,col:4	
MATERIAL: PLA A	CONDITION: FULL	
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A	
PATTERN: Type 3	MATERIAL LENGTH: 90.99mm	
INDEX: floor:19,row:5,col:3	PATTERN: Type 3	
CONDITION: FULL	INDEX: floor:19,row:6,col:5	
MATERIAL: PLA A	CONDITION: FULL	
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A	
PATTERN: Type 3	MATERIAL LENGTH: 90.99mm	
INDEX: floor:19,row:5,col:4	PATTERN: Type 3	

INDEX: floor:19,row:6,col:6

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:6,col:7

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1

INDEX: floor:19,row:7,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:7,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:19,row:7,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:19,row:7,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:7,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:7,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:19,row:7,col:6

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:7,col:7

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:19,row:8,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:8,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:8,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:8,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:8,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:8,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:8,col:6

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:8,col:7

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:19,row:9,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:19,row:9,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:19,row:9,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:19,row:9,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:19,row:9,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:19,row:9,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:19,row:9,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:19,row:9,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:10,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:19,row:10,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:19,row:10,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:19,row:10,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:19,row:10,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:19,row:11,col:6
CONDITION: BOUNDARY

PATTERN: Type 3
INDEX: floor:19,row:10,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:19,row:10,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:19,row:10,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:19,row:10,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:11,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:11,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:19,row:11,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:19,row:11,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:19,row:11,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:19,row:11,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:19,row:11,col:6
CONDITION: BOUNDARY

MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:19,row:11,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:12,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:12,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:19,row:12,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:12,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:12,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:12,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:19,row:12,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:12,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:13,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:13,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:19,row:13,col:2
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:13,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:13,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:13,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:19,row:13,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:13,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:14,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:14,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:14,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:14,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1

INDEX: floor:19,row:14,col:6	CONDITION: OUT	MATERIAL: PLA A
	EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:19,row:14,col:7	CONDITION: OUT	PATTERN: Type 3
	EMPTY ARXEL	INDEX: floor:19,row:16,col:4
INDEX: floor:19,row:15,col:0	CONDITION: OUT	CONDITION: FULL
	EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:19,row:15,col:1	CONDITION: OUT	MATERIAL LENGTH: Nonemm
	EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:19,row:15,col:2	CONDITION: FULL	INDEX: floor:19,row:16,col:5
	MATERIAL: PLA A	CONDITION: BOUNDARY
	MATERIAL LENGTH: Nonemm	MATERIAL: PLA B
INDEX: floor:19,row:15,col:3	PATTERN: Type 3	MATERIAL LENGTH: Nonemm
	CONDITION: FULL	PATTERN: Type 1
	MATERIAL: PLA A	INDEX: floor:19,row:16,col:6
	MATERIAL LENGTH: Nonemm	CONDITION: OUT
INDEX: floor:19,row:15,col:4	CONDITION: FULL	EMPTY ARXEL
	MATERIAL: PLA A	INDEX: floor:19,row:16,col:7
	MATERIAL LENGTH: Nonemm	CONDITION: OUT
INDEX: floor:19,row:15,col:5	PATTERN: Type 3	EMPTY ARXEL
	CONDITION: BOUNDARY	INDEX: floor:19,row:17,col:0
	MATERIAL: PLA B	CONDITION: OUT
	MATERIAL LENGTH: Nonemm	EMPTY ARXEL
INDEX: floor:19,row:15,col:6	PATTERN: Type 1	INDEX: floor:19,row:17,col:1
	CONDITION: OUT	CONDITION: OUT
	EMPTY ARXEL	EMPTY ARXEL
INDEX: floor:19,row:15,col:7	CONDITION: OUT	INDEX: floor:19,row:17,col:2
	EMPTY ARXEL	CONDITION: OUT
INDEX: floor:19,row:16,col:0	CONDITION: OUT	EMPTY ARXEL
	EMPTY ARXEL	INDEX: floor:19,row:17,col:3
INDEX: floor:19,row:16,col:1	CONDITION: OUT	CONDITION: FULL
	EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:19,row:16,col:2	CONDITION: BOUNDARY	MATERIAL LENGTH: 90.99mm
	MATERIAL: PLA B	PATTERN: Type 3
	MATERIAL LENGTH: Nonemm	INDEX: floor:19,row:17,col:4
INDEX: floor:19,row:16,col:3	PATTERN: Type 1	CONDITION: FULL
	CONDITION: OUT	MATERIAL: PLA A
	MATERIAL: PLA B	MATERIAL LENGTH: Nonemm
	MATERIAL LENGTH: 163.89mm	PATTERN: Type 3
INDEX: floor:19,row:16,col:4	CONDITION: BOUNDARY	INDEX: floor:19,row:17,col:5
	MATERIAL: PLA B	CONDITION: BOUNDARY
	MATERIAL LENGTH: Nonemm	MATERIAL: PLA B
INDEX: floor:19,row:16,col:5	EMPTY ARXEL	MATERIAL LENGTH: Nonemm
	CONDITION: BOUNDARY	PATTERN: Type 1
INDEX: floor:19,row:16,col:6	CONDITION: OUT	INDEX: floor:19,row:17,col:6
	MATERIAL: PLA B	CONDITION: OUT
	MATERIAL LENGTH: 163.89mm	EMPTY ARXEL
INDEX: floor:19,row:16,col:7	CONDITION: OUT	INDEX: floor:19,row:17,col:7
	EMPTY ARXEL	CONDITION: OUT
INDEX: floor:19,row:17,col:0	CONDITION: FULL	EMPTY ARXEL
	MATERIAL: PLA A	INDEX: floor:19,row:18,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:19,row:18,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:18,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:19,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:19,row:19,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:19,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B

MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:19,row:19,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:19,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:20,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:20,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:20,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:20,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:19,row:20,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:20,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:21,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:21,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:21,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:21,col:4
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:21,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:19,row:21,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:21,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:22,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:19,row:22,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:22,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:23,col:3
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:19,row:23,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:19,row:23,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
PATTERN: Type 1
INDEX: floor:19,row:23,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:19,row:24,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:19,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:0,col:2
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:20,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:0,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:0,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 256.39mm
PATTERN: Type 1
INDEX: floor:20,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:20,row:1,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:20,row:1,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:20,row:1,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:20,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:2,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:2,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:2,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:20,row:2,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:2,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:2,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:20,row:2,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:20,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:20,row:3,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:20,row:3,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:3,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:3,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:3,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemmm
PATTERN: Type 1
INDEX: floor:20,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:20,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:20,row:4,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:4,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3

INDEX: floor:20,row:4,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:4,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:20,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:20,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:5,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:5,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:20,row:5,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:5,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:20,row:5,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:5,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm

PATTERN: Type 1 INDEX: floor:20,row:6,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3 INDEX: floor:20,row:7,col:2
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
PATTERN: Type 3 INDEX: floor:20,row:6,col:1	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3 INDEX: floor:20,row:7,col:3
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
PATTERN: Type 3 INDEX: floor:20,row:6,col:2	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 3 INDEX: floor:20,row:7,col:4
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: 163.89mm	MATERIAL: PLA A
PATTERN: Type 3 INDEX: floor:20,row:6,col:3	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3 INDEX: floor:20,row:7,col:5
MATERIAL: PLA A	CONDITION: FULL
MATERIAL LENGTH: 90.99mm	MATERIAL: PLA A
PATTERN: Type 3 INDEX: floor:20,row:6,col:4	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3 INDEX: floor:20,row:7,col:6
MATERIAL: PLA A	CONDITION: BOUNDARY
MATERIAL LENGTH: 163.89mm	MATERIAL: PLA B
PATTERN: Type 3 INDEX: floor:20,row:6,col:5	MATERIAL LENGTH: Nonemm
CONDITION: FULL	PATTERN: Type 1 INDEX: floor:20,row:7,col:7
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL INDEX: floor:20,row:8,col:0
PATTERN: Type 3 INDEX: floor:20,row:6,col:6	CONDITION: FULL
CONDITION: BOUNDARY	MATERIAL: PLA A
MATERIAL: PLA B	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3 INDEX: floor:20,row:8,col:1
PATTERN: Type 1 INDEX: floor:20,row:6,col:7	CONDITION: FULL
CONDITION: BOUNDARY	MATERIAL: PLA A
MATERIAL: PLA B	MATERIAL LENGTH: 163.89mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3 INDEX: floor:20,row:8,col:2
PATTERN: Type 1 INDEX: floor:20,row:7,col:0	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 90.99mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3 INDEX: floor:20,row:8,col:3
PATTERN: Type 3 INDEX: floor:20,row:7,col:1	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:20,row:8,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:20,row:8,col:5

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:20,row:8,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:20,row:8,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:20,row:9,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:20,row:9,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:20,row:9,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:20,row:9,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:20,row:9,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:20,row:9,col:5

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:20,row:9,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:20,row:9,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:20,row:10,col:0

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:20,row:10,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:20,row:10,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:20,row:10,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:20,row:10,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:20,row:10,col:5

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: Nonemm

PATTERN: Type 1
INDEX: floor:20,row:10,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:20,row:10,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:20,row:11,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:20,row:11,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3

INDEX: floor:20,row:11,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:11,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:20,row:11,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:20,row:11,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:11,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:11,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:12,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:12,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:12,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:20,row:12,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:20,row:12,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:20,row:12,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:20,row:12,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:12,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:13,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:13,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:20,row:13,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:20,row:13,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:20,row:13,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:20,row:13,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:13,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:13,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:14,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:20,row:14,col:3
CONDITION: FULL

MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:20,row:14,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:20,row:14,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:14,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:14,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:15,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:15,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:20,row:15,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
PATTERN: Type 3
INDEX: floor:20,row:15,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:20,row:15,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:15,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:15,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:16,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:20,row:16,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:16,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:20,row:16,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:17,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:20,row:17,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:17,col:6
CONDITION: OUT

EMPTY ARXEL INDEX: floor:20,row:17,col:7	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:20,row:19,col:6
EMPTY ARXEL INDEX: floor:20,row:18,col:0	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:20,row:19,col:7
EMPTY ARXEL INDEX: floor:20,row:18,col:1	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:20,row:20,col:0
EMPTY ARXEL INDEX: floor:20,row:18,col:2	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:20,row:20,col:1
EMPTY ARXEL INDEX: floor:20,row:18,col:3	CONDITION: OUT
CONDITION: FULL	EMPTY ARXEL INDEX: floor:20,row:20,col:2
MATERIAL: PLA A	CONDITION: OUT
MATERIAL LENGTH: 163.89mm	EMPTY ARXEL INDEX: floor:20,row:20,col:3
PATTERN: Type 3 INDEX: floor:20,row:18,col:4	CONDITION: OUT
CONDITION: BOUNDARY	EMPTY ARXEL INDEX: floor:20,row:20,col:4
MATERIAL: PLA B	CONDITION: FULL
MATERIAL LENGTH: 163.89mm	MATERIAL: PLA A
PATTERN: Type 1 INDEX: floor:20,row:18,col:5	MATERIAL LENGTH: 163.89mm
CONDITION: OUT	PATTERN: Type 3 INDEX: floor:20,row:20,col:5
EMPTY ARXEL INDEX: floor:20,row:18,col:6	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:20,row:20,col:6
EMPTY ARXEL INDEX: floor:20,row:18,col:7	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:20,row:20,col:7
EMPTY ARXEL INDEX: floor:20,row:19,col:0	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:20,row:21,col:0
EMPTY ARXEL INDEX: floor:20,row:19,col:1	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:20,row:21,col:1
EMPTY ARXEL INDEX: floor:20,row:19,col:2	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:20,row:21,col:2
EMPTY ARXEL INDEX: floor:20,row:19,col:3	CONDITION: OUT
CONDITION: BOUNDARY	EMPTY ARXEL INDEX: floor:20,row:21,col:3
MATERIAL: PLA B	CONDITION: OUT
MATERIAL LENGTH: 90.99mm	EMPTY ARXEL INDEX: floor:20,row:21,col:4
PATTERN: Type 1 INDEX: floor:20,row:19,col:4	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A
MATERIAL: PLA A	MATERIAL LENGTH: 163.89mm
MATERIAL LENGTH: 90.99mm	PATTERN: Type 3 INDEX: floor:20,row:21,col:5
PATTERN: Type 3 INDEX: floor:20,row:19,col:5	

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:21,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:21,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:22,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:22,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:22,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:22,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:23,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:23,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:20,row:23,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:23,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:24,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:20,row:24,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:20,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:0,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:21,row:0,col:6	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 90.99mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:21,row:0,col:7	INDEX: floor:21,row:2,col:3
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:21,row:1,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:21,row:2,col:4
INDEX: floor:21,row:1,col:1	CONDITION: FULL
CONDITION: OUT	MATERIAL: PLA A
EMPTY ARXEL	MATERIAL LENGTH: 90.99mm
INDEX: floor:21,row:1,col:2	CONDITION: FULL
CONDITION: BOUNDARY	PATTERN: Type 3
MATERIAL: PLA B	INDEX: floor:21,row:2,col:5
MATERIAL LENGTH: 163.89mm	CONDITION: FULL
PATTERN: Type 1	MATERIAL: PLA A
INDEX: floor:21,row:1,col:3	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:21,row:2,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:21,row:1,col:4	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:21,row:2,col:7
MATERIAL LENGTH: 163.89mm	CONDITION: BOUNDARY
PATTERN: Type 3	MATERIAL: PLA B
INDEX: floor:21,row:1,col:5	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 1
MATERIAL: PLA A	INDEX: floor:21,row:3,col:0
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:21,row:1,col:6	INDEX: floor:21,row:3,col:1
CONDITION: FULL	CONDITION: BOUNDARY
MATERIAL: PLA A	MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 3	PATTERN: Type 1
INDEX: floor:21,row:1,col:7	INDEX: floor:21,row:3,col:2
CONDITION: BOUNDARY	CONDITION: FULL
MATERIAL: PLA B	MATERIAL: PLA A
MATERIAL LENGTH: Nonemm	MATERIAL LENGTH: 90.99mm
PATTERN: Type 1	PATTERN: Type 3
INDEX: floor:21,row:2,col:0	INDEX: floor:21,row:3,col:3
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:21,row:2,col:1	MATERIAL LENGTH: 90.99mm
CONDITION: OUT	PATTERN: Type 3
EMPTY ARXEL	INDEX: floor:21,row:3,col:4
INDEX: floor:21,row:2,col:2	CONDITION: FULL
CONDITION: FULL	MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:21,row:3,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:21,row:3,col:6
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:21,row:3,col:7
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:21,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:21,row:4,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:21,row:4,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:21,row:4,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:21,row:4,col:5
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:21,row:4,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:21,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:21,row:5,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:21,row:5,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:21,row:5,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:21,row:5,col:4
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:21,row:5,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:21,row:5,col:6
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:21,row:5,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:6,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:21,row:6,col:1
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm	CONDITION: BOUNDARY
PATTERN: Type 3	MATERIAL: PLA B
INDEX: floor:21,row:6,col:2	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 1
MATERIAL: PLA A	INDEX: floor:21,row:7,col:5
MATERIAL LENGTH: 90.99mm	CONDITION: BOUNDARY
PATTERN: Type 3	MATERIAL: PLA B
INDEX: floor:21,row:6,col:3	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 1
MATERIAL: PLA A	INDEX: floor:21,row:7,col:6
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:21,row:6,col:4	INDEX: floor:21,row:7,col:7
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 163.89mm	INDEX: floor:21,row:8,col:0
PATTERN: Type 3	CONDITION: FULL
INDEX: floor:21,row:6,col:5	MATERIAL: PLA A
CONDITION: BOUNDARY	MATERIAL LENGTH: 163.89mm
MATERIAL: PLA B	PATTERN: Type 3
MATERIAL LENGTH: 90.99mm	INDEX: floor:21,row:8,col:1
PATTERN: Type 1	CONDITION: FULL
INDEX: floor:21,row:6,col:6	MATERIAL: PLA A
CONDITION: OUT	MATERIAL LENGTH: 163.89mm
EMPTY ARXEL	PATTERN: Type 3
INDEX: floor:21,row:6,col:7	INDEX: floor:21,row:8,col:2
CONDITION: OUT	CONDITION: FULL
EMPTY ARXEL	MATERIAL: PLA A
INDEX: floor:21,row:7,col:0	MATERIAL LENGTH: 90.99mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:21,row:8,col:3
MATERIAL LENGTH: 90.99mm	CONDITION: FULL
PATTERN: Type 3	MATERIAL: PLA A
INDEX: floor:21,row:7,col:1	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 3
MATERIAL: PLA A	INDEX: floor:21,row:8,col:4
MATERIAL LENGTH: 90.99mm	CONDITION: BOUNDARY
PATTERN: Type 3	MATERIAL: PLA B
INDEX: floor:21,row:7,col:2	MATERIAL LENGTH: 163.89mm
CONDITION: FULL	PATTERN: Type 1
MATERIAL: PLA A	INDEX: floor:21,row:8,col:5
MATERIAL LENGTH: 90.99mm	CONDITION: OUT
PATTERN: Type 3	EMPTY ARXEL
INDEX: floor:21,row:7,col:3	INDEX: floor:21,row:8,col:6
CONDITION: FULL	CONDITION: OUT
MATERIAL: PLA A	EMPTY ARXEL
MATERIAL LENGTH: 90.99mm	INDEX: floor:21,row:8,col:7
PATTERN: Type 3	CONDITION: OUT
INDEX: floor:21,row:7,col:4	EMPTY ARXEL
	INDEX: floor:21,row:9,col:0

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:21,row:9,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:21,row:9,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:21,row:9,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:21,row:9,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:21,row:9,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:9,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:9,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:10,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:21,row:10,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:21,row:10,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:21,row:10,col:3
CONDITION: BOUNDARY

MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:21,row:10,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:10,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:10,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:10,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:11,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:11,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:21,row:11,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:21,row:11,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:21,row:11,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:11,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:11,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:11,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:12,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:12,col:1
CONDITION: FULL
MATERIAL: PLA A

MATERIAL LENGTH: 256.39mm
INDEX: floor:21,row:12,col:2
PATTERN: Type 3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
INDEX: floor:21,row:12,col:3
PATTERN: Type 3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
INDEX: floor:21,row:12,col:4
PATTERN: Type 1
CONDITION: OUT
INDEX: floor:21,row:12,col:5
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:21,row:12,col:6
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:21,row:12,col:7
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:21,row:13,col:0
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:21,row:13,col:1
EMPTY ARXEL
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
INDEX: floor:21,row:13,col:2
PATTERN: Type 1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
INDEX: floor:21,row:13,col:3
PATTERN: Type 3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
INDEX: floor:21,row:13,col:4
PATTERN: Type 1
CONDITION: OUT
INDEX: floor:21,row:13,col:5
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:21,row:13,col:6
EMPTY ARXEL
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:13,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:14,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
INDEX: floor:21,row:14,col:3
PATTERN: Type 3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
INDEX: floor:21,row:14,col:4
PATTERN: Type 1
CONDITION: OUT
INDEX: floor:21,row:14,col:5
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:21,row:14,col:6
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:21,row:14,col:7
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:21,row:15,col:0
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:21,row:15,col:1
EMPTY ARXEL
CONDITION: OUT
INDEX: floor:21,row:15,col:2
EMPTY ARXEL
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: Nonemm
INDEX: floor:21,row:15,col:3
PATTERN: Type 3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: Nonemm
INDEX: floor:21,row:15,col:4
PATTERN: Type 1
CONDITION: OUT
INDEX: floor:21,row:15,col:5
EMPTY ARXEL

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:15,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:15,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:16,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:21,row:16,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:21,row:16,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:16,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:17,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:21,row:17,col:4

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:17,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:17,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:18,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:21,row:18,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:21,row:18,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:19,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:21,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:21,row:19,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:21,row:19,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:19,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:19,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:20,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:20,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:20,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:20,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:20,col:4

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:21,row:20,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:20,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:20,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:21,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:21,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:21,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:21,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:21,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:21,row:21,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:21,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:21,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:22,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:22,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:22,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:22,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:22,col:4

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:21,row:22,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:22,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:22,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:23,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:23,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:23,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:23,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:23,col:4

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:21,row:23,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:23,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:23,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:24,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:24,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:24,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:24,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:24,col:4

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:21,row:24,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:24,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:21,row:24,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:0,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:0,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:0,col:2

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:0,col:3

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:0,col:4

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:0,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:0,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:0,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:1,col:0

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:1,col:1

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:1,col:2

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:22,row:1,col:3

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:22,row:1,col:4

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:22,row:1,col:5

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:22,row:1,col:6

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:22,row:1,col:7

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:22,row:2,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:2,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:2,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:22,row:2,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:22,row:2,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 256.39mm
PATTERN: Type 3
INDEX: floor:22,row:2,col:5

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:22,row:2,col:6

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:22,row:2,col:7

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:3,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:3,col:1

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:22,row:3,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:22,row:3,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:22,row:3,col:4

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:22,row:3,col:5

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:22,row:3,col:6

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:3,col:7

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:4,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:4,col:1

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:22,row:4,col:2

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:22,row:4,col:3

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:22,row:4,col:4

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:22,row:4,col:5

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:22,row:4,col:6

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:4,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:5,col:0

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:22,row:5,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:22,row:5,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:22,row:5,col:3

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:22,row:5,col:4

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:22,row:5,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:5,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:5,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:6,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:22,row:6,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:22,row:6,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:22,row:6,col:3

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:22,row:6,col:4

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:6,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:6,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:6,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:7,col:0

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 163.89mm

PATTERN: Type 3
INDEX: floor:22,row:7,col:1

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3
INDEX: floor:22,row:7,col:2

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:22,row:7,col:3

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1
INDEX: floor:22,row:7,col:4

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:7,col:5

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:7,col:6

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:7,col:7

CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:8,col:0

CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:22,row:8,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:22,row:8,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:22,row:8,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:8,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:8,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:8,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:8,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:9,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 256.39mm
PATTERN: Type 3
INDEX: floor:22,row:9,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:22,row:9,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:22,row:9,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:9,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:9,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:9,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:9,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:10,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:22,row:10,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:22,row:10,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:22,row:10,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:10,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:10,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:10,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:10,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:11,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:11,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:22,row:11,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm

PATTERN: Type 1
INDEX: floor:22,row:11,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:11,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:11,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:11,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:11,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:12,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:12,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:22,row:12,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:22,row:12,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:12,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:12,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:12,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:12,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:13,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:13,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1

INDEX: floor:22,row:13,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:22,row:13,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:13,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:13,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:13,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:13,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:14,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 256.39mm
PATTERN: Type 1
INDEX: floor:22,row:14,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:14,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:14,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:14,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:14,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:15,col:1
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:22,row:15,col:2

CONDITION: FULL

MATERIAL: PLA A

MATERIAL LENGTH: 90.99mm

PATTERN: Type 3

INDEX: floor:22,row:15,col:3

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:15,col:4

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:15,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:15,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:15,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:16,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:16,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:16,col:2

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:22,row:16,col:3

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 256.39mm

PATTERN: Type 1

INDEX: floor:22,row:16,col:4

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:16,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:16,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:16,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:17,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:17,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:17,col:2

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:17,col:3

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 163.89mm

PATTERN: Type 1

INDEX: floor:22,row:17,col:4

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:17,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:17,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:17,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:18,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:18,col:1

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:18,col:2

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:18,col:3

CONDITION: BOUNDARY

MATERIAL: PLA B

MATERIAL LENGTH: 90.99mm

PATTERN: Type 1

INDEX: floor:22,row:18,col:4

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:18,col:5

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:18,col:6

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:18,col:7

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:19,col:0

CONDITION: OUT

EMPTY ARXEL

INDEX: floor:22,row:19,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:19,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:22,row:19,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:19,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:19,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:19,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:20,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:20,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:20,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:20,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:20,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:20,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:21,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:21,col:1
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:22,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:21,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:21,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:21,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:21,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:21,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:22,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:22,row:22,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:22,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:22,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:23,col:2
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:22,row:23,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:23,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:22,row:23,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:23,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:24,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:24,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:22,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:0,col:3
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:23,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:0,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:0,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 256.39mm
PATTERN: Type 1
INDEX: floor:23,row:1,col:3
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:23,row:1,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:23,row:1,col:5
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:23,row:1,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:2,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:2,col:1
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:23,row:2,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:23,row:2,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:23,row:2,col:4
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:23,row:2,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:3,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:23,row:3,col:2
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:23,row:3,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:23,row:3,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:3,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:3,col:6
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:23,row:3,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:4,col:1
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:23,row:4,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:23,row:4,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:23,row:4,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:4,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:4,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:5,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:23,row:5,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:23,row:5,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:23,row:5,col:3
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:23,row:5,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:5,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:5,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:5,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:6,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:23,row:6,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:23,row:6,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:6,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:6,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:6,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:6,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:6,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:7,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:23,row:7,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1

INDEX: floor:23,row:7,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:7,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:7,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:7,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:7,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:7,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:8,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 163.89mm
PATTERN: Type 3
INDEX: floor:23,row:8,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:23,row:8,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:8,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:8,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:8,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:8,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:8,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:9,col:0
CONDITION: FULL
MATERIAL: PLA A
MATERIAL LENGTH: 90.99mm
PATTERN: Type 3
INDEX: floor:23,row:9,col:1

CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:23,row:9,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:9,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:9,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:9,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:9,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:9,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:10,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:23,row:10,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:23,row:10,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:10,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:10,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:10,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:10,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:10,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:11,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:11,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:23,row:11,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:11,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:11,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:11,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:11,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:11,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:12,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:12,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:23,row:12,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:12,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:12,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:12,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:12,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:12,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:13,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:13,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:23,row:13,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:13,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:13,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:13,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:13,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:13,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:14,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:14,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:14,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 256.39mm
PATTERN: Type 1
INDEX: floor:23,row:14,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:14,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:14,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:14,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:14,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:15,col:0

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:15,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:15,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:23,row:15,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:15,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:15,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:15,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:15,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:16,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:16,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:16,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:16,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:16,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:16,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:16,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:16,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:17,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:17,col:1

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:17,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:17,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:17,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:17,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:17,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:17,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:18,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:18,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:18,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:18,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:23,row:18,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:18,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:18,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:19,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:19,col:1
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:23,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:19,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:19,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:19,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:19,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:19,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:20,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:20,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:20,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:20,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:20,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:20,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:20,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:20,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:21,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:21,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:21,col:3
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:23,row:21,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:21,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:21,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:21,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:22,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:22,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:22,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:22,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:22,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:22,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:22,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:22,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:23,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:23,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:23,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:23,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:23,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:23,col:5
CONDITION: OUT

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:23,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:23,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:24,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:24,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:24,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:24,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:24,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:24,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:24,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:23,row:24,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:0,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:0,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:0,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:0,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:0,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:0,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:0,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:0,col:6
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:24,row:0,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:1,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:1,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 256.39mm
PATTERN: Type 1
INDEX: floor:24,row:1,col:3
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:24,row:1,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:1,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:1,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:1,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:2,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:2,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:2,col:2
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:24,row:2,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:2,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:2,col:5
CONDITION: OUT
EMPTY ARXEL

INDEX: floor:24,row:2,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:2,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:3,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:3,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:3,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:3,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:3,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:3,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:3,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:3,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:4,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:4,col:1
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 163.89mm
PATTERN: Type 1
INDEX: floor:24,row:4,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:4,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:4,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:4,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:4,col:6
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:24,row:4,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:5,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:5,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:5,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:5,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:5,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:5,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:5,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:5,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:6,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 256.39mm
PATTERN: Type 1
INDEX: floor:24,row:6,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:6,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:6,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:6,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:6,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:6,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:6,col:7
CONDITION: OUT

EMPTY ARXEL
INDEX: floor:24,row:7,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:24,row:7,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:7,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:7,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:7,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:7,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:7,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:7,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:8,col:0
CONDITION: BOUNDARY
MATERIAL: PLA B
MATERIAL LENGTH: 90.99mm
PATTERN: Type 1
INDEX: floor:24,row:8,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:8,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:8,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:8,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:8,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:8,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:8,col:7
CONDITION: OUT

EMPTY ARXEL INDEX: floor:24,row:9,col:0	CONDITION: OUT
CONDITION: BOUNDARY	EMPTY ARXEL INDEX: floor:24,row:11,col:1
MATERIAL: PLAB	CONDITION: OUT
MATERIAL LENGTH: 163.8gmm	EMPTY ARXEL INDEX: floor:24,row:11,col:2
PATTERN: Type 1 INDEX: floor:24,row:9,col:1	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:11,col:3
EMPTY ARXEL INDEX: floor:24,row:9,col:2	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:11,col:4
EMPTY ARXEL INDEX: floor:24,row:9,col:3	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:11,col:5
EMPTY ARXEL INDEX: floor:24,row:9,col:4	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:11,col:6
EMPTY ARXEL INDEX: floor:24,row:9,col:5	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:11,col:7
EMPTY ARXEL INDEX: floor:24,row:9,col:6	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:12,col:0
EMPTY ARXEL INDEX: floor:24,row:9,col:7	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:12,col:1
EMPTY ARXEL INDEX: floor:24,row:10,col:0	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:12,col:2
EMPTY ARXEL INDEX: floor:24,row:10,col:1	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:12,col:3
EMPTY ARXEL INDEX: floor:24,row:10,col:2	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:12,col:4
EMPTY ARXEL INDEX: floor:24,row:10,col:3	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:12,col:5
EMPTY ARXEL INDEX: floor:24,row:10,col:4	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:12,col:6
EMPTY ARXEL INDEX: floor:24,row:10,col:5	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:12,col:7
EMPTY ARXEL INDEX: floor:24,row:10,col:6	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:13,col:0
EMPTY ARXEL INDEX: floor:24,row:10,col:7	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:24,row:13,col:1
EMPTY ARXEL INDEX: floor:24,row:11,col:0	CONDITION: OUT
EMPTY ARXEL	EMPTY ARXEL

INDEX: floor:24,row:13,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:13,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:13,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:13,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:13,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:13,col:7
CONDITION: OUT
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INDEX: floor:24,row:14,col:0
CONDITION: OUT
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CONDITION: OUT
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INDEX: floor:24,row:14,col:7
CONDITION: OUT
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INDEX: floor:24,row:15,col:0
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:24,row:15,col:1
CONDITION: OUT
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INDEX: floor:24,row:15,col:2
CONDITION: OUT
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INDEX: floor:24,row:15,col:3
CONDITION: OUT

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INDEX: floor:24,row:15,col:4
CONDITION: OUT
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INDEX: floor:24,row:15,col:6
CONDITION: OUT
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INDEX: floor:24,row:15,col:7
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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INDEX: floor:24,row:18,col:0
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CONDITION: OUT

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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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INDEX: floor:24,row:20,col:4
CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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INDEX: floor:24,row:22,col:3
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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INDEX: floor:24,row:24,col:4
CONDITION: OUT
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INDEX: floor:24,row:24,col:5
CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT
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INDEX: floor:25,row:1,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:1,col:2
CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT

EMPTY ARXEL
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CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:1,col:7
CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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INDEX: floor:25,row:3,col:2
CONDITION: OUT
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INDEX: floor:25,row:3,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:3,col:4
CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT
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CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT
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INDEX: floor:25,row:4,col:0
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CONDITION: OUT
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INDEX: floor:25,row:4,col:7
CONDITION: OUT
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CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:5,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:5,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:5,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:5,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:5,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:5,col:6
CONDITION: OUT

EMPTY ARXEL INDEX: floor:25,row:5,col:7	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:8,col:1
EMPTY ARXEL INDEX: floor:25,row:6,col:0	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:8,col:2
EMPTY ARXEL INDEX: floor:25,row:6,col:1	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:8,col:3
EMPTY ARXEL INDEX: floor:25,row:6,col:2	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:8,col:4
EMPTY ARXEL INDEX: floor:25,row:6,col:3	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:8,col:5
EMPTY ARXEL INDEX: floor:25,row:6,col:4	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:8,col:6
EMPTY ARXEL INDEX: floor:25,row:6,col:5	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:8,col:7
EMPTY ARXEL INDEX: floor:25,row:6,col:6	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:9,col:0
EMPTY ARXEL INDEX: floor:25,row:6,col:7	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:9,col:1
EMPTY ARXEL INDEX: floor:25,row:7,col:0	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:9,col:2
EMPTY ARXEL INDEX: floor:25,row:7,col:1	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:9,col:3
EMPTY ARXEL INDEX: floor:25,row:7,col:2	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:9,col:4
EMPTY ARXEL INDEX: floor:25,row:7,col:3	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:9,col:5
EMPTY ARXEL INDEX: floor:25,row:7,col:4	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:9,col:6
EMPTY ARXEL INDEX: floor:25,row:7,col:5	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:9,col:7
EMPTY ARXEL INDEX: floor:25,row:7,col:6	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:10,col:0
EMPTY ARXEL INDEX: floor:25,row:7,col:7	CONDITION: OUT
CONDITION: OUT	EMPTY ARXEL INDEX: floor:25,row:10,col:1
EMPTY ARXEL INDEX: floor:25,row:8,col:0	CONDITION: OUT
	EMPTY ARXEL

INDEX: floor:25,row:10,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:10,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:10,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:10,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:10,col:6
CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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INDEX: floor:25,row:12,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:12,col:3
CONDITION: OUT

EMPTY ARXEL
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CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:12,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:12,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:12,col:7
CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:13,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:13,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:13,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:13,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:13,col:5
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:13,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:13,col:7
CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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INDEX: floor:25,row:14,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:14,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:14,col:4
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:14,col:5

CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:14,col:6
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:14,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:15,col:0
CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:16,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:16,col:3
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:16,col:4
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CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT

EMPTY ARXEL
INDEX: floor:25,row:16,col:7
CONDITION: OUT
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CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:17,col:1
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:17,col:2
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:18,col:7
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:19,col:0

CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:19,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:19,col:3
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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INDEX: floor:25,row:20,col:3
CONDITION: OUT
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INDEX: floor:25,row:20,col:4
CONDITION: OUT
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CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:20,col:6
CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:21,col:1

INDEX: floor:25,row:21,col:2
CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:21,col:3
CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT
EMPTY ARXEL
INDEX: floor:25,row:21,col:5
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
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CONDITION: OUT
EMPTY ARXEL
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CONDITION: OUT
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CONDITION: OUT

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CONDITION: OUT

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CONDITION: OUT

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CONDITION: OUT

EMPTY ARXEL
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CONDITION: OUT

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CONDITION: OUT

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CONDITION: OUT

EMPTY ARXEL
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CONDITION: OUT

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CONDITION: OUT

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CONDITION: OUT

EMPTY ARXEL
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CONDITION: OUT

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CONDITION: OUT

EMPTY ARXEL
INDEX: floor:25,row:24,col:7

CONDITION: OUT

EMPTY ARXEL